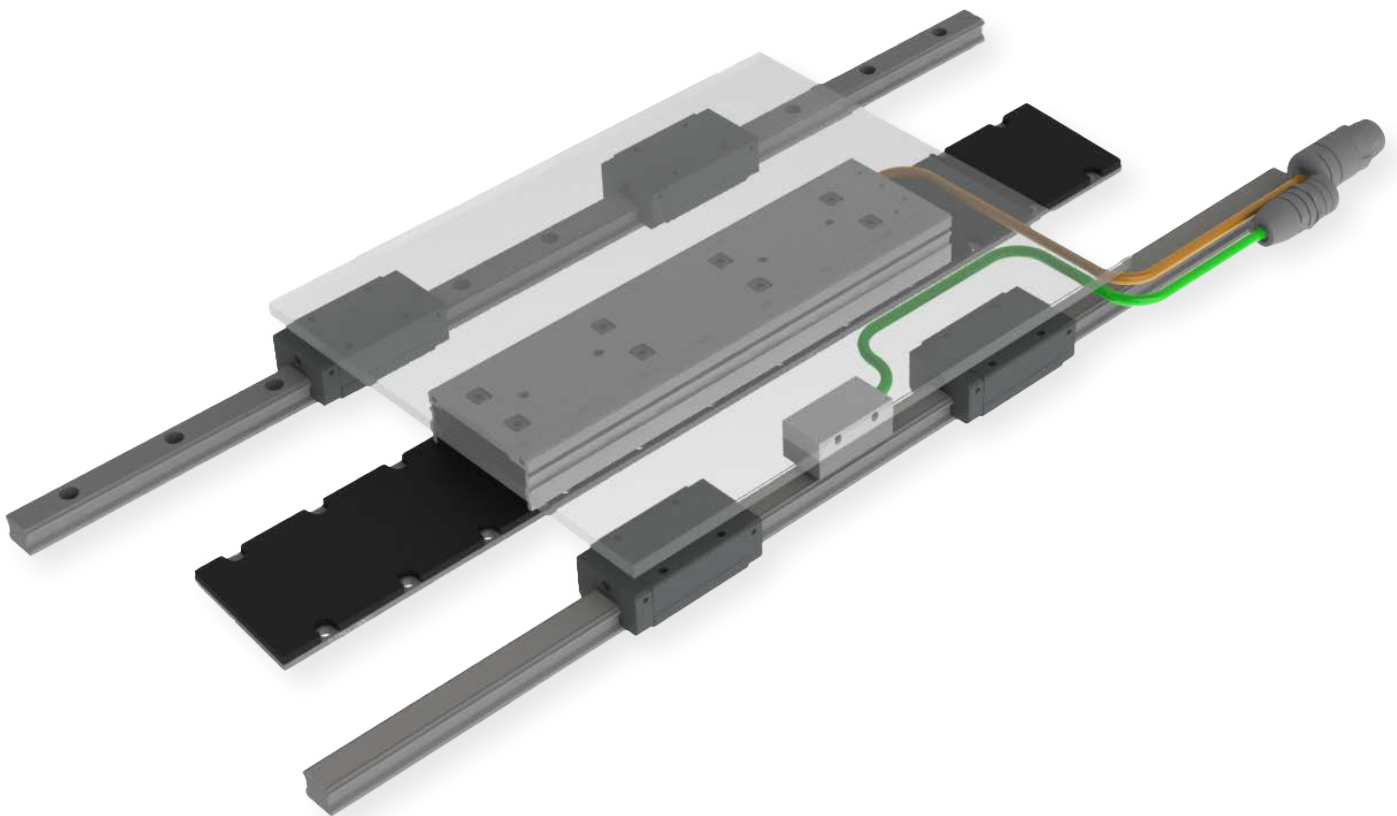


LINEAR MOTOR KIT

DIRECT DRIVE EXPERTS

03.01.2025



SINADRIVES[®]
DIRECT DRIVE EXPERTS

Index

Innovation & Excellence

LINEAR MOTOR KIT ADVANTAGES

Advantages of a ready-made linear axis	3
Advantages of a linear motor kit	3

LINEAR MOTOR KIT

IRON CORE LINEAR MOTORS

■ KMC71S Series	4
■ KMC73S Series	6
■ KMC75S Series	8
■ KMC77S Series	10
■ KMC78S Series	12
■ KMC79S Series	14
■ KMC80S Series	16

IRONLESS LINEAR MOTORS

■ KMC89S Series	18
■ KMC90S Series	20
■ KMC91S Series	22
■ KMC92S Series	24
■ KMC93S Series	26
■ KMC95S Series	28
■ KMC97S Series	30
■ KMC98S Series	32
■ KMC99S Series	34

LINEAR ENCODERS INTEGRATED INTO THE GUIDE

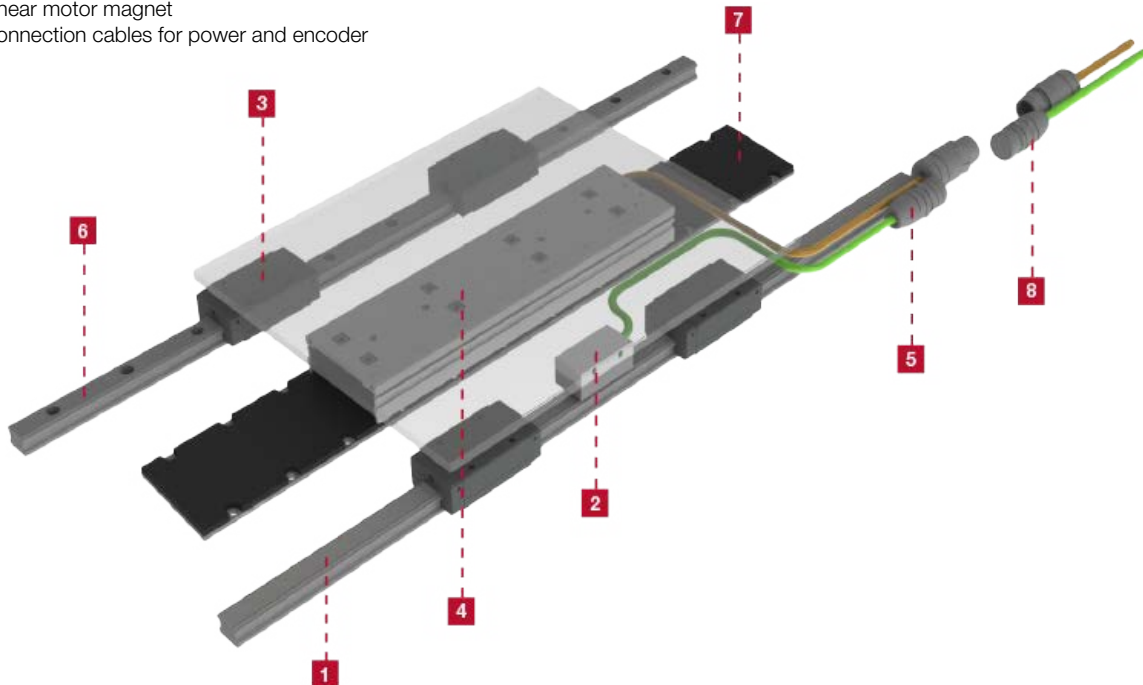
KEC00S Series - Incremental encoder	38
KEC03S Series - Absolute encoder	40

LINEAR GUIDES

KGGxxH Series - Linear Guide HSV	43
KGGxxH Series - Linear Guide SHS	47

Components of linear motor kit

1. Integrated measurement system (scale) into the linear guide.
2. Encoder head inductive/magnetic
3. Linear block with ball chain
4. Linear motor iron core/ironless
5. Connectors for power and encoder
6. Linear guides
7. Linear motor magnet
8. Connection cables for power and encoder



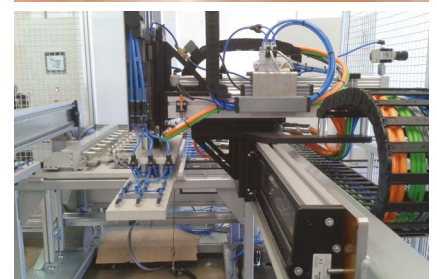
Which better meets my needs: A linear motor kit or linear axis with linear motor?

Advantages of a ready-made linear axis

- **Short delivery time:** complete motion solution available in 4 weeks.
- **Transparent costs:** avoid surprises and additional costs during design and testing.
- **Fast and safe commissioning:** Plug&Play solution with technical support and data set for your servo controller.
- **Short development and construction time:** 3D available for downloading.
- **Functional and operational reliability:** proven solution and 15 years of experience.
- **Flexible and scalable solution:** more than 12 available sizes within the product range.

Advantages of a linear motor kit

- **Flexible and scalable solution:** any size, any stroke and any configuration possible.
- **Reduce development time:** kit with compatible and mutually verified products.
- **Short delivery time:** delivery of kit immediately available.
- **Technical support at all times:** an experienced partner at your side.
- **Flexibility:** can be integrated into the machine structure directly.
- **Reduced assembly costs:** wiring and customised connectors



KMC71S SERIES - IRON CORE LINEAR MOTOR

DIMENSIONS AND SPECIFICATIONS

Magnet plate dimensions		
Code	KMM710064	KMM710128
Le (mm)	64	128
M5 bolts	4	8
Mass (kg/m)	1,6	
Magnet plates can be butted together.		

FLEX Cable

The KMC-Serie comes standard with a 3m long FLEX power cable.



Parameter		Remarks	Sym	Unit	KMC71S	
Performance	Winding type				II01H	II02H
	Motortype, max voltage ph-ph				3-phase synchronous Iron core, 220V _{ac rms} (320V _{dc})	
	Ultimate force @ 10°C/s increase	Magnet @ 25°C	F _u	N	110	220
	Peak force @ 6°C/s increase	Magnet @ 25°C	F _p	N	95	190
	Continuous force*	Coils @ 110°C	F _c	N	45	90
	Maximum speed**	@ 320 V	V _{max}	m/s	6	6
	Motor force constant	Mount. sfc. @ 20°C	K	N/A _{rms}	30	30
Electrical	Motor constant	Coils @ 25°C	S	N ² /W	40	80
	Ultimate current	Magnet @ 25°C	I _u	A _{rms}	5	9,9
	Peak current	Magnet @ 25°C	i _p	A _{rms}	3,7	7,3
	Maximum continuous current*	Coils @ 110°C	I _c	A _{rms}	1,5	3,0
	Back EMF Phase-Phase _{peak}		B _{emf}	V/m/s	24	24
	Resistance per phase	Coils @ 25°C ex. cable	R _{ph}	Ω	5	2,5
	Induction per phase	l < 0.6 lp	I _{ph}	mH	30	15
Thermal	Electrical time constant	Coils @ 25°C	T _e	ms	6	
	Max. continuous power loss	All coils	P _c	W	66	132
	Thermal resistance	Coils to mount. sfc.	R _{th}	°C/W	1.85	0,94
	Temperature cut-off / sensor				PTC 1kΩ / KTY 83-122	
Mechanical	Coil unit weight	ex. cables	W	kg	0.4	0,7
	Coil unit length	ex. cables	L	mm	96	160
	Motor attraction force	rms @ 0 A	F _a	N	220	500
	Magnet pitch NN		t	mm	32	
	Cable Type (power FLEX)***	Length 3 m	d	mm (AWG)	6.6 (21)	
	Cable Type (sensor)	Length 3 m	d	mm (AWG)	4.9 (26)	
	Cable Life Time (power FLEX)***	Minimum			5.000.000 cycles	
	Bending Radius Static	Minimum			4x cable diameter	
	Bending Radius Dynamic	Minimum			17.5x cable diameter	

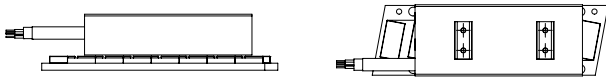
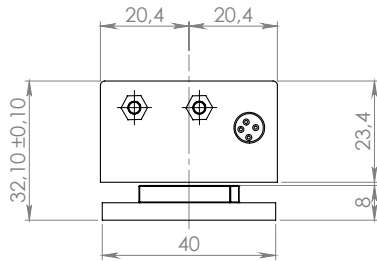
* These values are only applicable when the mounting surface is at 20°C and the motor is driven at maximum continuous current. If these values differ in your application, please check our simulation tool.

** Actual values depend on bus voltage. Please check the F/v diagram in our simulation tool.

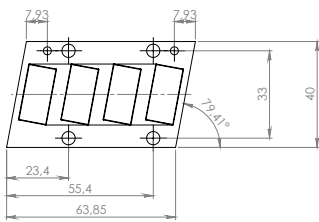
*** Depending on bending radius, velocity and acceleration.

KMC71S SERIES - IRON CORE LINEAR MOTOR DIMENSIONS AND SPECIFICATIONS

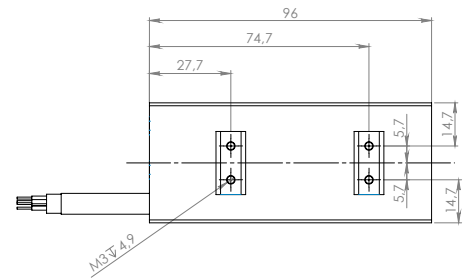
MAGNET PLATES



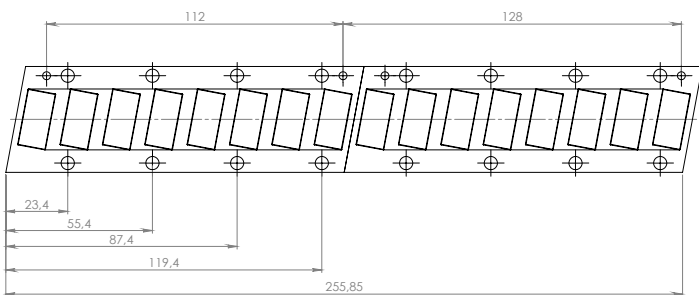
KMM710064



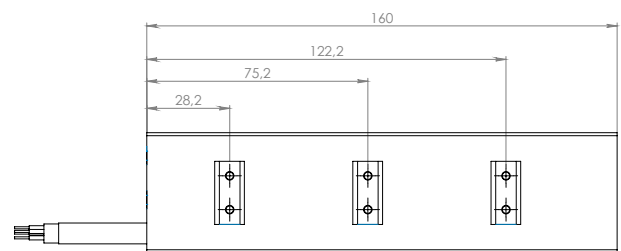
KMC71S-II01H



KMM710128

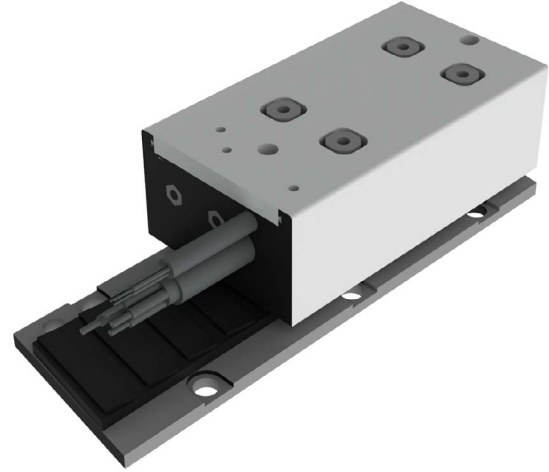


KMC71S-II02H



KMC73S SERIES - IRON CORE LINEAR MOTOR

DIMENSIONS AND SPECIFICATIONS



Magnet plate dimensions

Code	KMM730096	KMM730144	KMM730384
Le (mm)	96	144	384
M5 bolts	4	6	16
Mass (kg/m)	2,1		
<i>Magnet plates can be butted together.</i>			

FLEX Cable

The KMC-Serie comes standard with a 3m long FLEX power cable.

Parameter		Remarks	Sym	Unit	KMC73S											
					II01H	II01I	II02H	II02I	II05H	II05I	II07N	II07H	II07I	II09N		
Performance	Winding type				3-phase synchronous Iron core, 400 V _{ac rms} (max. 900 V _{dc})											
	Motor type, max voltage ph-ph				3-phase synchronous Iron core, 400 V _{ac rms} (max. 900 V _{dc})											
	Ultimate force @ 10°C/s increase	Magnet @ 25°C	F _u	N	135		270		540		810		960			
	Peak force @ 6°C/s increase	Magnet @ 25°C	F _p	N	116		232		464		696		840			
	Continuous force*	Coils @ 100°C	F _c	N	60		120		240		360		480			
	Maximum speed**	@ 560 V _{dc}	V _{max}	m/s	12	36	12	36	12	36	4,5	10,0	36	3,8		
	Motor force constant	Mount. sfc. @ 20°C	K	N/A _{rms}	39	12,9	39	12,9	39	12,9	79	39	12,9	103		
Motor constant	Coils @ 25°C	S	N ² /W	95		190		380		570		760				
Electrical	Ultimate current	Magnet @ 25°C	I _u	A _{rms}	4,1	12,6	8,2	25,1	16,4	56,1	12,3	25,1	42,1	12,6		
	Peak current	Magnet @ 25°C	i _p	A _{rms}	3,1	9,5	6,2	18,9	12,4	41,5	9,2	18,9	31,1	9,5		
	Maximum continuous current*	Coils @ 100°C	I _c	A _{rms}	1,5	4,7	3	9,3	6	20,3	4,5	9,3	15,2	4,7		
	Back EMF Phase-Phase _{peak}		B _{emf}	V/m/s	32	11	32	11	32	11	65	32	11	84		
	Resistance per phase	Coils @ 25°C ex. cable	R _{ph}	Ω	5,4	0,56	2,7	0,28	1,35	0,14	3,6	0,85	0,4	4,5		
	Induction per phase	l < 0.6 lp	I _{ph}	mH	35	3,75	17	1,83	9	0,9	23	5,5	2,6	29		
Electrical time constant	Coils @ 25°C	T _e	ms	6,5												
Thermal	Max. continuous power loss	All coils	P _c	W	49		99		197		296		394			
	Thermal resistance	Coils to mount. sfc.	R _{th}	°C/W	1,5		0,75		0,38		0,25		0,19			
	Thermal time constant*	up to 63% max. coiltemp.	T _{th}	s	75											
Temperature cut-off / sensor				PTC 1kΩ / KTY 83-122												
Mechanical	Coil unit weight	ex. cables	W	kg	0,6		0,9		1,6		2,3		3,0			
	Coil unit length	ex. cables	L	mm	93		143		241		336		434			
	Motor attraction force	rms @ 0 A	F _a	N	300		500		900		1300		1700			
	Magnet pitch NN		t	mm	24											
	Cable mass		m	kg/m	0.18											
	Cable Type (power FLEX)	Length 3 m	d	mm (AWG)	8,3 (>18)											
	Cable Type (sensor)	Length 3 m	d	mm (AWG)	4,3 (26)											
	Cable Life Time (power FLEX)***	Minimum			5,000,000 cycles											
	Bending Radius Static	Minimum			4x cable diameter											
Bending Radius Dynamic	Minimum			10x cable diameter												

* These values are only applicable when the mounting surface is at 20°C and the motor is driven at maximum continuous current. If these values differ in your application, please check our simulation tool.

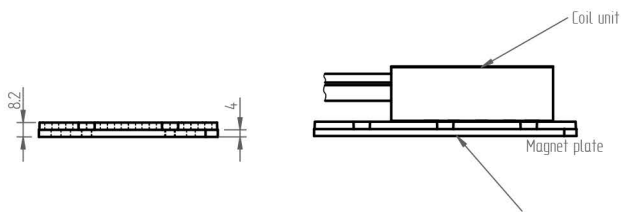
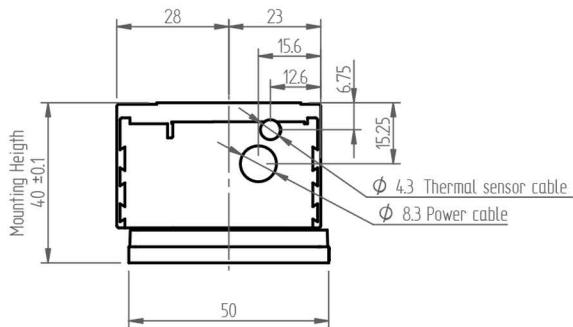
** Actual values depend on bus voltage. Please check the F/v diagram in our simulation tool.

*** Depending on bending radius, velocity and acceleration.

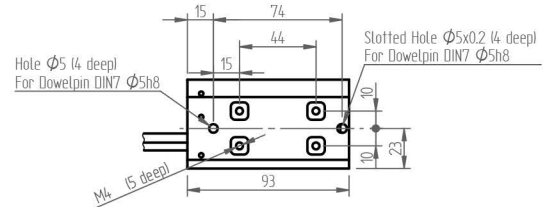
KMC73S SERIES - IRON CORE LINEAR MOTOR

DIMENSIONS AND SPECIFICATIONS

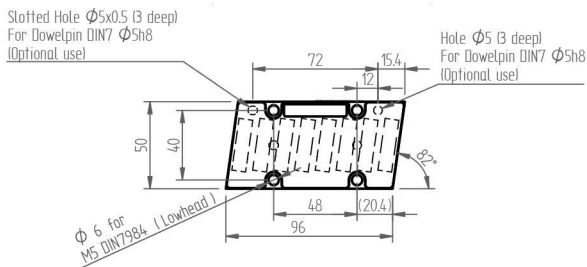
MAGNET PLATES



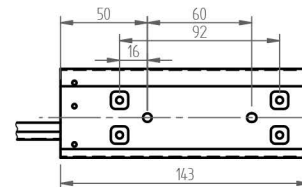
KMC73S-II01H



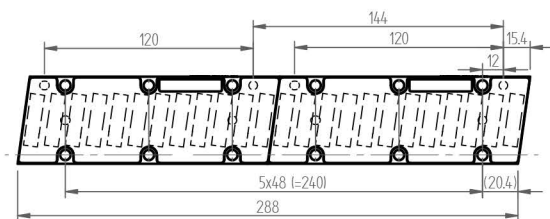
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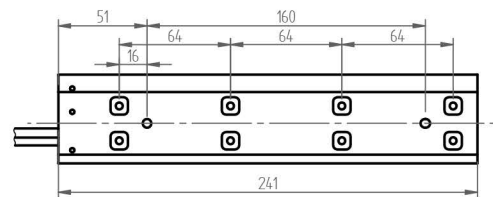
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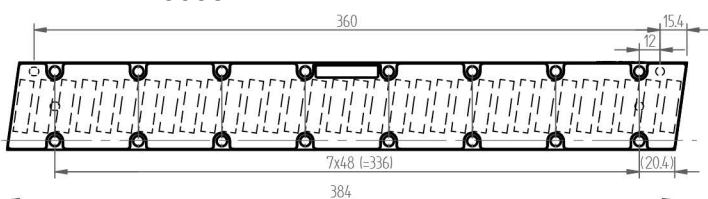
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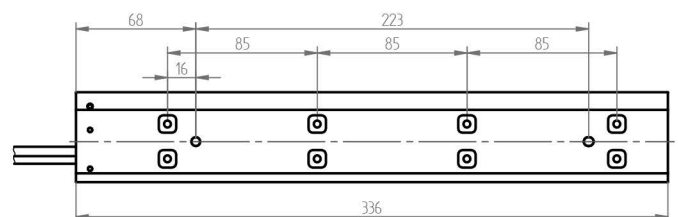
KMC73S-II05H



KMM730384

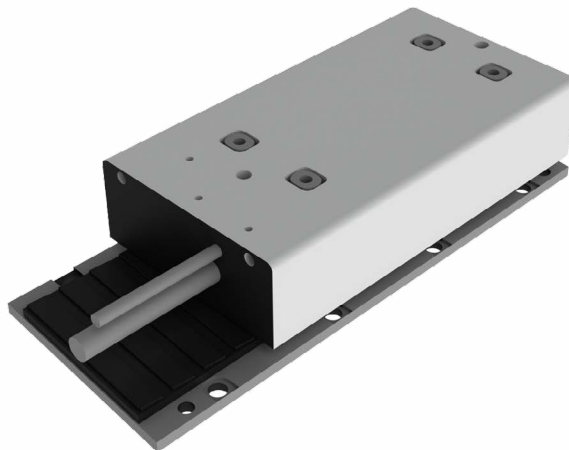


KMC73S-II07H / II07N / II07I



KMC75S SERIES - IRON CORE LINEAR MOTOR

DIMENSIONS AND SPECIFICATIONS



Magnet plate dimensions

Code	KMM750192	KMM750288
Le (mm)	192	288
M5 bolts	8	12
Mass (kg/m)	3,8	
Magnet plates can be butted together.		

Parameter		Remarks	Sym	Unit	KMC75S															
Performance	Winding type				II04N	II04H	II06N	II06H	II09N	II09H	II11N	II11H	II13N	II13H	II18N	II18H	II25N	II25H	II36Q	
	Motor type, max voltage ph-ph				3-phase synchronous Iron core, 400 V _{ac rms} (max. 900 V _{dc})															
	Ultimate force @ 10°C/s increase	Magnet @ 25°C	F _u	N	496	744	992	1240	1488	1984	2480	3600								
	Peak force @ 6°C/s increase	Magnet @ 25°C	F _p	N	440	660	890	1100	1320	1760	2200	3200								
	Continuous force aircooled*	Coils @ 100°C	F _c	N	200	300	400	500	600	800	1100	1680								
	Maximum speed**	@ 560 V _{dc}	V _{max}	m/s	3.5	7	2.5	7	3.5	7	3.5	7	3.5	7	3.5	7	4	8	1.7	
	Motor force constant	Mount. sfc. @ 20°C	K	N/A _{rms}	93	46.5	140	46.5	93	46.5	112	46.5	93	44.9	93	46.5	112.5	46.5	180	
Motor constant	Coils @ 25°C	S	N ² /W	380	570	760	950	1140	1520	1900	3040									
Electrical	Ultimate current	Magnet @ 25°C	i _u	A _{rms}	6.5	13.1	6.5	19.6	13.1	26.2	13.5	32.7	19.6	41	26.2	52	29.8	72.1	27.1	
	Peak current	Magnet @ 25°C	I _p	A _{rms}	5.0	10.0	5.0	15.0	10.0	20.0	10.4	25.0	15.0	31.0	20.0	40.0	22.7	55.0	20.7	
	Continuous current watercooled*	Coils @ 100°C	I _{cw}	A _{rms}	2.26	4.5	2.26	6.8	4.5	9.0	4.7	11.3	6.8	14.0	9.0	18.1	9.8	23.7	9.4	
	Back EMF Phase-Phase _{peak}		B _{emf}	V/m/s	76	38	114	38	76	38	92	38	76	38	76	38	92	38	147	
	Resistance per phase	Coils @ 25°C ex. cable	R _{ph}	Ω	7.2	1.80	10.8	1.21	3.6	0.90	4.3	0.72	2.41	0.59	1.81	0.46	2.17	0.37	3.45	
	Induction per phase	l < 0.6 lp	L _{ph}	mH	54.0	14.0	81.0	9.0	27.0	7.0	32.0	5.4	18.0	4.4	14	3.4	16.3	2.8	25.9	
	Electrical time constant	Coils @ 25°C	t _e	ms	7.5															
Thermal	Max. continuous power loss	All coils	P _c	W	150	225	300	375	450	600	853	1200								
	Thermal resistance	Coils to mount. sfc.	R _{th}	°C/W	0.48	0.32	0.24	0.19	0.16	0.12	0.1	0.06								
	Thermal time constant*	up to 63% max. coiltemp.	t _{th}	s	77															
	Watercooling flow	For ΔT=3K	Ow	l/min	0.7	1.1	1.4	1.8	2.2	2.9	3.2	5.7								
	Watercooling pressure-drop	Order of magnitude	ΔP _w	bar	1	1	2	2	2	3	3	7								
	Temperature cut-off / sensor				PTC 1kΩ / KTY 83-122															
Mechanical	Coil unit weight	ex. cables	M	kg	1.5	2.0	2.6	3.2	3.8	5.2	6	9.75								
	Coil unit length	ex. cables	L	mm	146	194	244	290	336	468	562	855								
	Motor attraction force	rms @ 0 A	F _a	N	950	1325	1700	2075	2450	3400	4150	6400								
	Magnet pitch NN		t	mm	24															
	Cable mass		m	kg/m	0.18															
	Cable Type (power FLEX)***	Length 3 m	d	mm (AWG)	7.4 (18)										11.9 (14)					
	Cable Type (sensor)	Length 3 m	d	mm (AWG)	4.3 (26)															
	Cable Life Time (power FLEX)***	Minimum		Cycles	5.000.000 cycles															
Bending Radius Static	Minimum		mm	4x cable diameter																
Bending Radius Dynamic	Minimum		mm	7.5x cable diameter																

* These values are only applicable when the mounting surface is at 20°C and the motor is driven at maximum continuous current. If these values differ in your application, please check our simulation tool.

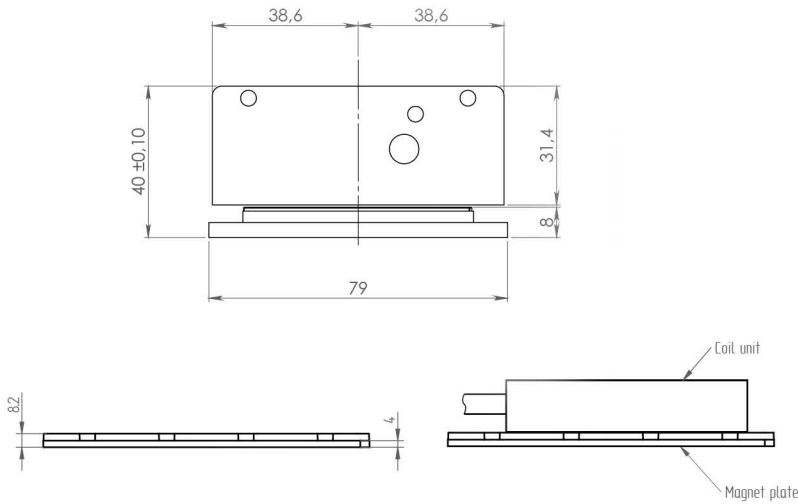
** Actual values depend on bus voltage. Please check the F/v diagram in our simulation tool.

*** Depending on bending radius, velocity and acceleration.

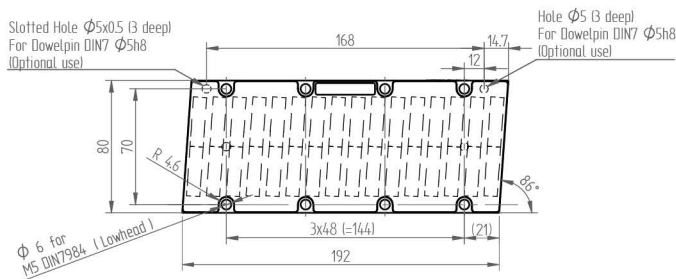
KMC75S SERIES - IRON CORE LINEAR MOTOR

DIMENSIONS AND SPECIFICATIONS

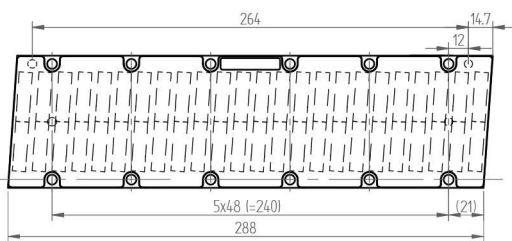
MAGNET PLATES



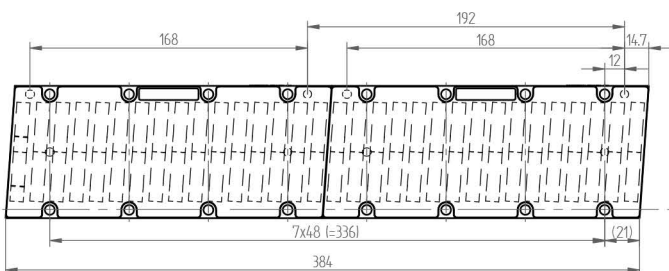
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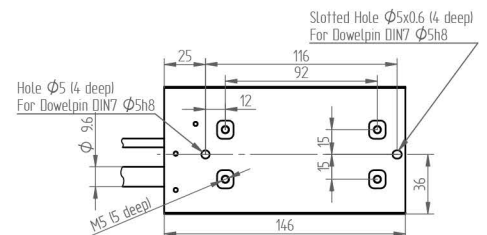
KMM750288



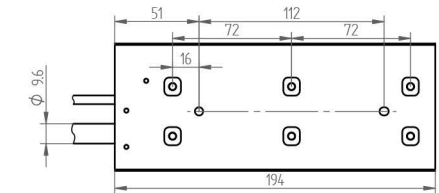
KMM750192 x 2



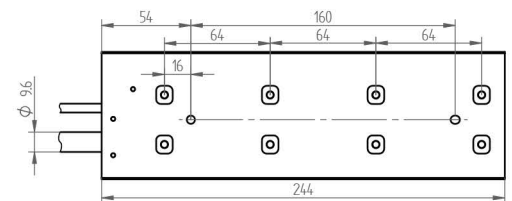
KMC75S-II04N / II04H



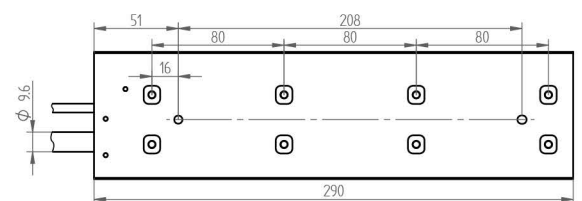
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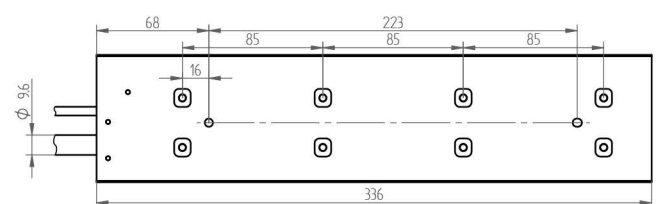
KMC75S-II09N / II09H



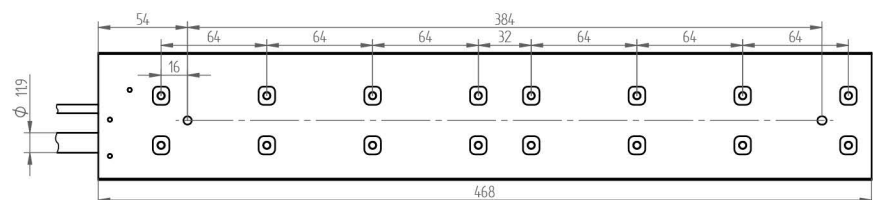
KMC75S-II11N / II11H



KMC75S-II13N / II13H



KMC75S-II18N / II18H



Mounting instructions and flatness or parallelism requirements can be found in the iron core installation manual. CAD files, 3D models and the manual can be downloaded from our website.
* All sizes are in mm

KMC77S SERIES - IRON CORE LINEAR MOTOR

DIMENSIONS AND SPECIFICATIONS



Magnet plate dimensions		
Code	KMM770192	KMM770288
Le (mm)	192	288
M5 bolts	8	12
Mass (kg/m)	10.5	
Magnet plates can be butted together.		

	Parameter	Remarks	Sym	Unit	KMC77S													
					II18N	II18H	II22N	II22H	II28N	II28H	II38N	II38H	II47N	II47H	II71N	II71H		
Performance	Winding type				3-phase synchronous Iron core, 400 V _{ac rms} (max. 900 V _{dc})													
	Motor type, max voltage ph-ph				3-phase synchronous Iron core, 400 V _{ac rms} (max. 900 V _{dc})													
	Ultimate force @ 10°C/s increase	Magnet @ 25°C	F _u	N	1900		2375		2850		3800		4750		7125			
	Peak force @ 6°C/s increase	Magnet @ 25°C	F _p	N	1680		2100		2520		3360		4200		6300			
	Continuous force*	Coils @ 100°C	F _c	N	760		950		1200		1600		2000		3000			
	Maximum speed**	@ 560 V _{dc}	V _{max}	m/s	3	6	2.5	6	3	6	3	6	3	6	3	6		
	Motor force constant	Mount. sfc. @ 20°C	K	N/A _{rms}	186	93	225	93	186	89.9	186	93	224.5	93	224.5	93		
Motor constant	Coils @ 25°C	S	N ² /W	1750		2150		2640		3520		4400		6600				
Electrical	Ultimate current	Magnet @ 25°C	I _u	A _{rms}	13.0	26	13.5	33	21	43	28	56	29	69	43	104		
	Peak current	Magnet @ 25°C	i _p	A _{rms}	10	20	10	25	16	33	21	42	22	53	33	79		
	Maximum continuous current*	Coils @ 100°C	I _c	A _{rms}	4.1	8.2	4.2	10.2	6	13	9	18	9	22	13	32		
	Back EMF Phase-Phase _{peak}		B _{emf}	V/m/s	152	76	183	76	152	73	152	76	183	76	183	76		
	Resistance per phase	Coils @ 25°C ex. cable	R _{ph}	Ω	6.3	1.6	7.6	1.3	4.24	1.02	3.2	0.8	3.78	0.64	253	0.43		
	Induction per phase	l < 0.6 lp	I _{ph}	mH	51	13	60	10	34	8	25.4	6.4	30	5	20	3		
	Electrical time constant	Coils @ 25°C	T _e	ms	8													
Thermal	Max. continuous power loss	All coils	P _c	W	430		530		731		853		1218		1827			
	Thermal resistance	Coils to mount. sfc.	R _{th}	°C/W	0.15		0.12		0.11		0.08		0.07		0.04			
	Thermal time constant*	up to 63% max. coiltemp.	T _{th}	s	90													
	Temperature cut-off / sensor				PTC 1kΩ / KTY 83-122													
Mechanical	Coil unit weight	ex. cables	W	kg	4.9	5.9	6.5	9	11	16.5								
	Coil unit length	ex. cables	L	mm	248	290	336	468	562	834								
	Motor attraction force	rms @ 0 A	F _a	N	3400	4150	4900	6800	8300	12450								
	Magnet pitch NN		t	mm	24													
	Cable Type (power FLEX)*****	Length 3 m	d	mm (AWG)	8.4 (16)						10.1 (14)				12.1 (6)			
	Cable Type (sensor)	Length 3 m	d	mm (AWG)	4.3 (26)													
	Cable Life Time (power FLEX)***	Minimum		Cycles	5.000.000 cycles										3.5m			
Bending Radius Static	Minimum		mm	4x cable diameter										4x				
Bending Radius Dynamic	Minimum		mm	7.5x cable diameter										10x				

* These values are only applicable when the mounting surface is at 20°C and the motor is driven at maximum continuous current. If these values differ in your application, please check our simulation tool.

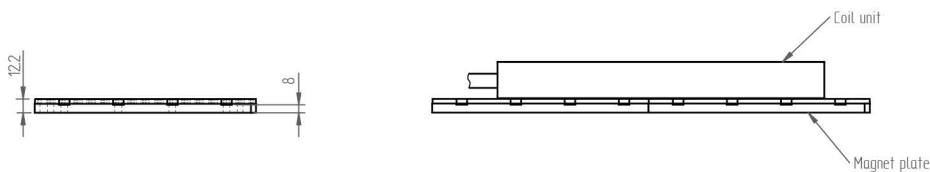
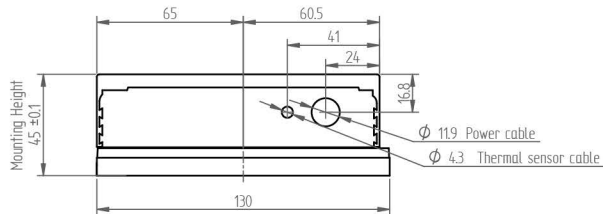
** Actual values depend on bus voltage. Please check the F/v diagram in our simulation tool.

*** Depending on bending radius, velocity and acceleration.

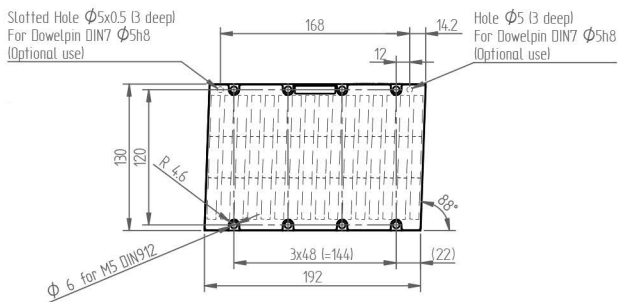
KMC77S SERIES - IRON CORE LINEAR MOTOR

DIMENSIONS AND SPECIFICATIONS

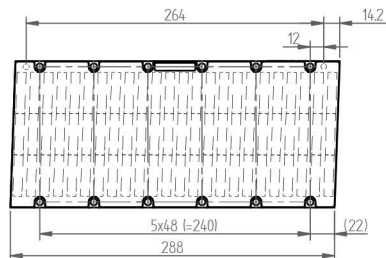
MAGNET PLATES



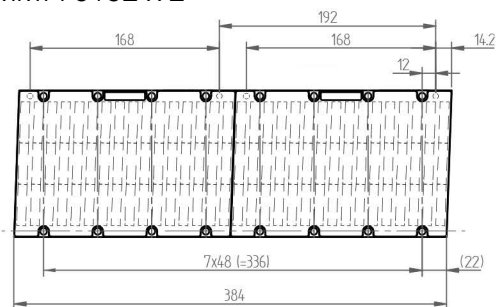
KMM770192



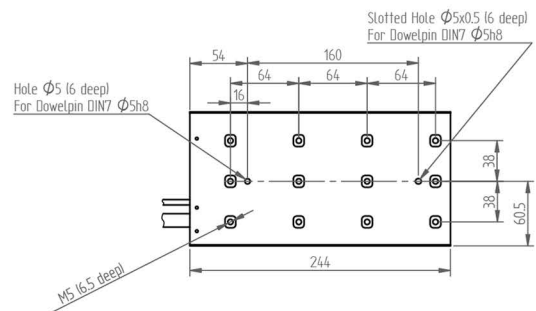
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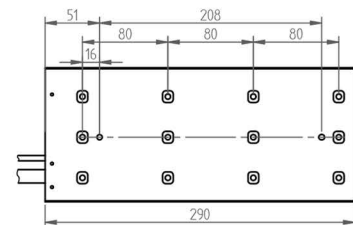
KMM770192 x 2



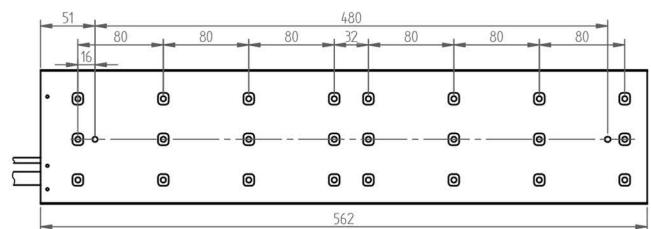
KMC77S-II18N / II18H



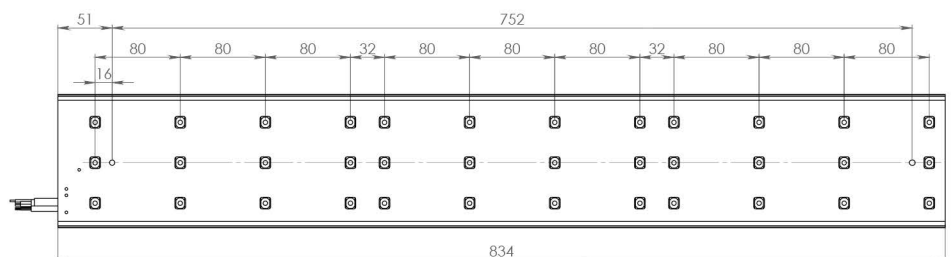
KMC77S-II22N / II22H



KMC77S-II45N / II45H



KMC77S-II71N / II71H



Mounting instructions and flatness or parallelism requirements can be found in the iron core installation manual. CAD files, 3D models and the manual can be downloaded from our website.
* All sizes are in mm

KMC78S SERIES - IRON CORE LINEAR MOTOR

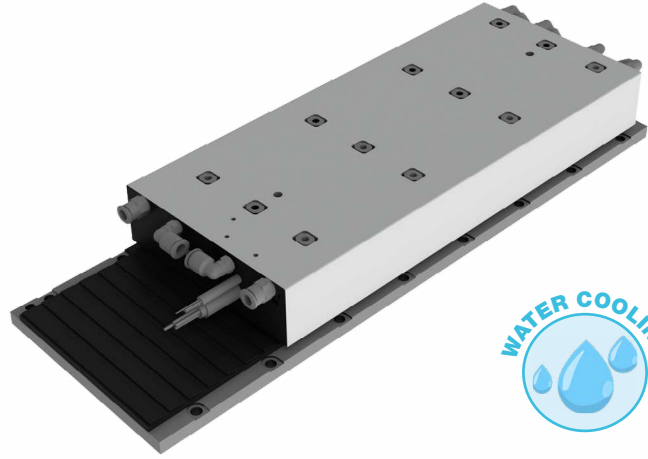
DIMENSIONS AND SPECIFICATIONS

Magnet plate dimensions

Code	KMM770192	KMM770288
Le (mm)	192	288
M5 bolts	8	12
Mass (kg/m)	10,5	
Magnet plates can be butted together.		

Water cooling

All KMC78S motors feature integrated cooling channels that allow for the easy setup of a liquid cooled system, at no additional cost.



Parameter		Remarks	Sym	Unit	KMC78S							
Performance	Winding type				II23N	II23H	II28N	II28H	II47N	II47H	II71N	II71H
	Motortype, max voltage ph-ph				3-phase synchronous Iron core, 400 V _{ac rms} (V _{dc})							
	Ultimate force @ 10°C/s increase	Magnet @ 25°C	F _u	N	2375		2850		4750		7125	
	Peak force @ 6°C/s increase	Magnet @ 25°C	F _p	N	2100		2520		4200		6300	
	Continuous force watercooled**	Coils @ 100°C	F _{cw}	N	1300		1560		2600		3900	
	Continuous force aircooled*	Coils @ 100°C	F _c	N	955		1140		1900		2850	
	Maximum speed**	@ 560 V	V _{max}	m/s	3	6	3	6	2.5	6	2.5	6
	Motor force constant	Mount. sfc. @ 20°C	K	N/A _{rms}	224.5	93	186	90	225	93	225	93
Motor constant	Coils @ 25°C	S	N ² /W	2200	2200	2640		4400		6600		
Electrical	Ultimate current	Magnet @ 25°C	I _u	A _{rms}	14	35	21	43	29	69	43	104
	Peak current	Magnet @ 25°C	i _p	A _{rms}	11	26	16	33	22	53	33	79
	Maximum continuous current*	Coils @ 100°C	I _c	A _{rms}	4	11	8	17	12	28	17	42
	Back EMF Phase-Phase _{peak}		B _{emf}	V/m/s	183	76	152	76	183	76	183	76
	Resistance per phase	Coils @ 25°C ex. cable	R _{ph}	Ω	7.55	1.27	4.4	1.0	3.9	0.66	2.6	0.44
	Induction per phase	l < 0.6 lp	I _{ph}	mH	60	10	35	8	31	5	21	3
	Electrical time constant	Coils @ 25°C	T _e	ms	8							
Thermal	Max. continuous power loss	All coils	P _c	W	487		726		1209		1804	
	Thermal resistance	Coils to mount. sfc.	R _{th}	°C/W	0.13		0.10		0.06		0.04	
	Thermal time constant*	up to 63% max. coiltemp.	T _{th}	s	87							
	Watercooling flow	for ΔT=3K	Ow	l/min	3		3.4		5.6		8.4	
	Watercooling pressure-drop	Magnitude	ΔP _w	bar	1		1.0		1.5		2.5	
	Temperature cut-off / sensor				PTC 1kΩ / KTY 83-122							
Mechanical	Coil unit weight	ex. cables	W	kg	6		7.3		12.3		18.2	
	Coil unit length	ex. cables	L	mm	290		336		562		834	
	Motor attraction force	rms @ 0 A	F _a	N	4150		4900		8300		12450	
	Magnet pitch NN		t	mm	24							
	Cable mass		m	kg/m	0.3				0.6			
	Cable Type (power FLEX)***	Length 3 m	d	mm (AWG)	11.9 (14)				16.9 (10)			
Cable Type (sensor)	Length 3 m	d	mm (AWG)	4.3 (26)								

* These values are only applicable when the mounting surface is at 20°C and the motor is driven at maximum continuous current. If these values differ in your application, please check our simulation tool.

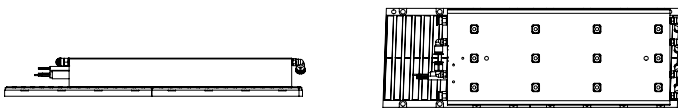
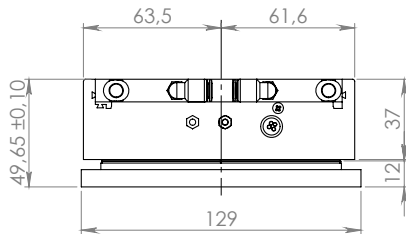
** Actual values depend on bus voltage. Please check the F/v diagram in our simulation tool.

*** Depending on bending radius, velocity and acceleration.

KMC78S SERIES - IRON CORE LINEAR MOTOR

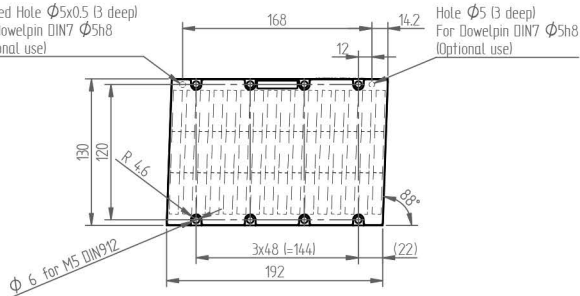
DIMENSIONS AND SPECIFICATIONS

MAGNET PLATES

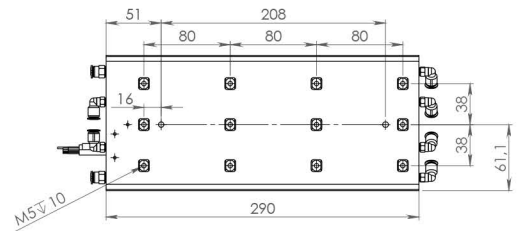


KMM770192

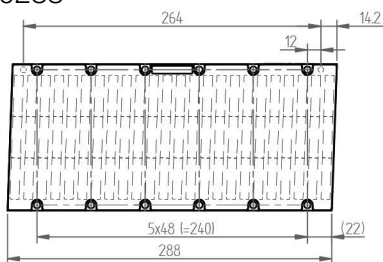
Slofted Hole $\Phi 5 \times 0,5$ (3 deep)
For Dowelpin DIN7 $\Phi 5 \times 8$
(Optional use)



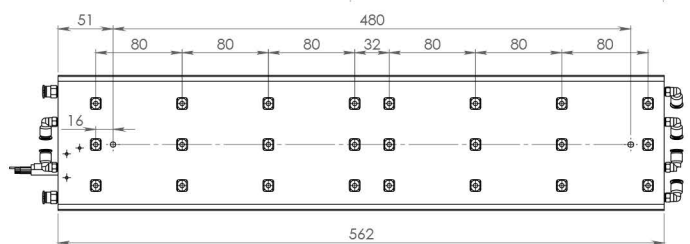
KMC78S-II23N / II23H



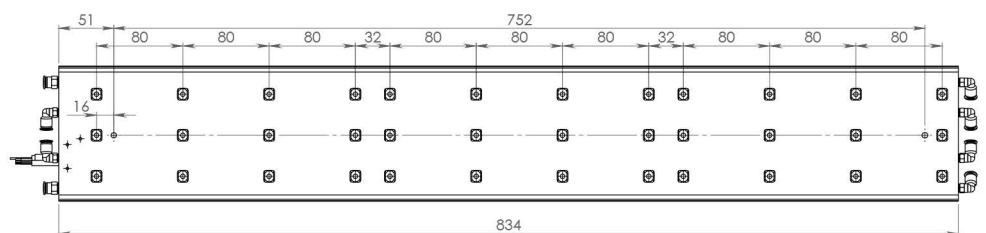
KMM770288



KMC78S-II47N / II47H



KMC78S-II71N / II71H



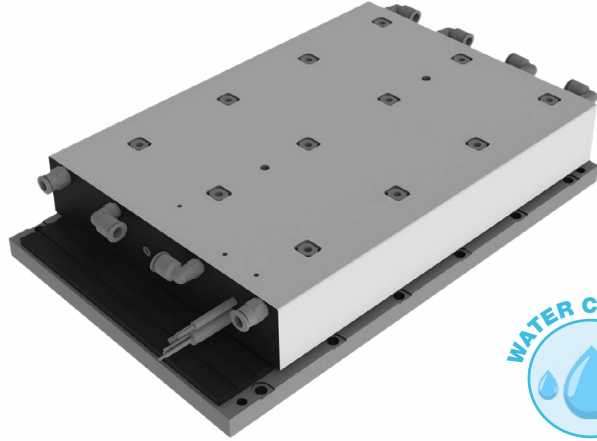
KMC79S SERIES - IRON CORE LINEAR MOTOR

DIMENSIONS AND SPECIFICATIONS

Magnet plate dimensions		
Code	KMM790192	KMM790288
Le (mm)	192	288
M5 bolts	8	12
Mass (kg/m)	12	
<i>Magnet plates can be butted together.</i>		

Water cooling

All KMC79S motors feature integrated cooling channels that allow for the easy setup of a liquid cooled system, at no additional cost.



Parameter		Remarks	Sym	Unit	KMC79S												
					II27N	II27H	II34N	II34H	II41N	II41H	II54N	II54H	II68N	II68H	II10N	II10H	
Performance	Winding type				3-phase synchronous Iron core, 380 V _{ac rms} (600V _{dc})												
	Motor type, max voltage ph-ph				3-phase synchronous Iron core, 380 V _{ac rms} (600V _{dc})												
	Ultimate force @ 10°C/s increase	Magnet @ 25°C	F _u	N	2700		3375		4050		5400		6750		10125		
	Peak force @ 6°C/s increase	Magnet @ 25°C	F _p	N	2400		3000		3600		4800		6000		9000		
	Continuous force watercooled**	Coils @ 110°C	F _{cw}	N	1500		1950		2340		3000		3900		5850		
	Continuous force aircooled*	Coils @ 110°C	F _c	N	1200		1500		1800		2400		3000		4500		
	Maximum speed**	@ 600V	V _{max}	m/s	2	4	1.5	4	2	4	2	4	1.5	4	1.5	4	
Motor force constant	Mount. sfc. @ 20°C	K	N/A _{rms}	279	139.5	336	139.5	279	135	279	13.5	336	139.5	336	139.5		
Motor constant	Coils @ 25°C	S	N ² /W	2864		3580		4296		5728		7160		10740			
Electrical	Ultimate current	Magnet @ 25°C	i _u	A _{rms}	13.1	26	13.5	33	20	41	27	52	28	66	41	98	
	Peak current	Magnet @ 25°C	I _p	A _{rms}	10	20	11	25	15	31	20	40	21	50	31	75	
	Continuous current water cooled	Coils @ 110°C	I _{cw}	A _{rms}	5.5	11	6	14	8	17	11	22	12	29	18	42	
	Continuous current air cooled	Coils @ 110°C	I _c	A _{rms}	4.3	9	4.3	11	6.5	13.4	9	18	9	22	13.4	32	
	Back EMF Phase-Phase _{peak}	Phase-Phase peak	B _{emf}	V/m/s	228	114	274	114	228	110	228	114	274	114	274	114	
	Resistance per phase	Coils @ 25°C	R _{ph}	Ω	9.1	2.27	10.8	1.82	6.06	1.45	4.54	1.14	5.4	0.91	3.61	0.61	
	Induction per phase	l < 0.63 lp	L _{ph}	mH	77.35	19	92	15	52	12	39	10	46	8	31	5	
Electrical time constant	Coils @ 25°C	t _e	ms	8.5													
Thermal	Max. continuous power loss	All coils	P _c	W	713		891		1011		1347		1684		2527		
	Thermal resistance	Coils to mount. sfc.	R _{th}	°C/W	0.13		0.12		0.11		0.09		0.07		0.03		
	Watercooling flow	for ΔT=3K	Ow	l/min	3.1		4		4.8		6.2		8		12		
Temperature cut-off / sensor				PTC 1kΩ / KTY 83-122													
Mechanical	Coil unit weight	ex. cables	M	kg	7		9		12		16		18		27		
	Coil unit length	ex. cables	L	mm	248		296		336		440		568		840		
	Motor attraction force	rms @ 0 A	F _a	N	5100		6225		7350		6800		12450		18675		
	Magnet pitch NN		t	mm	24												
	Cable type (power)	Length 3 m	d	mm(AWG)	10.1 (14)										12.1 (11)		14.7(9)
	Cable Type (sensor)	Length 3 m	d	mm (AWG)	4,9 (26)												
Cable life	Minimum	d	Cycles	5.000.000 cycles										3-5millions cycles			
Bending radius static	Minimum		mm	4x cable diameter										5x cable diameter			
Bending radius dynamic	Minimum		mm	7,5x cable diameter										10x cable diameter			

* These values are only applicable when the mounting surface is at 20°C and the motor is driven at maximum continuous current. If these values differ in your application, please check our simulation tool.

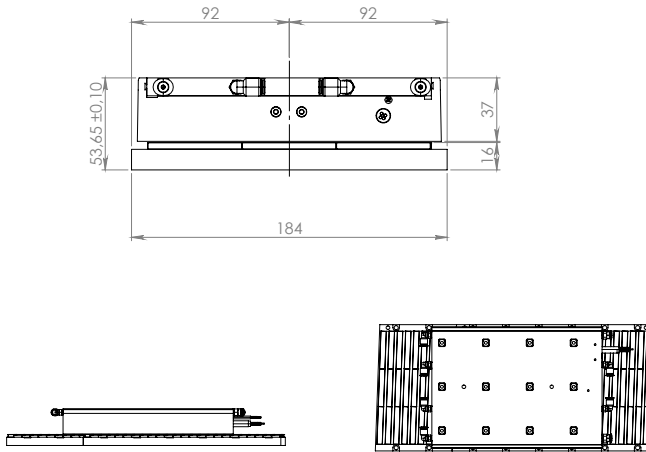
** Actual values depend on bus voltage. Please check the F/v diagram in our simulation tool.

*** Depending on bending radius, velocity and acceleration.

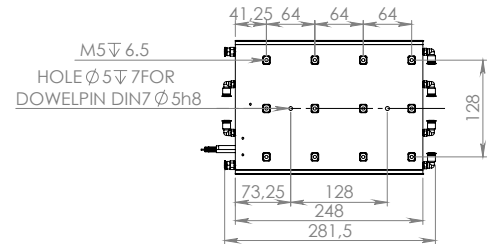
KMC79S SERIES - IRON CORE LINEAR MOTOR

DIMENSIONS AND SPECIFICATIONS

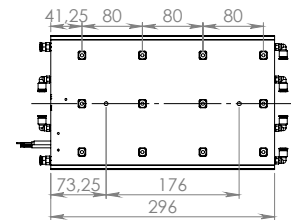
MAGNET PLATES



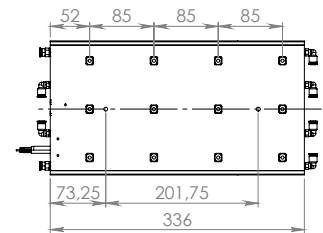
KMC79S-II27N / II27H



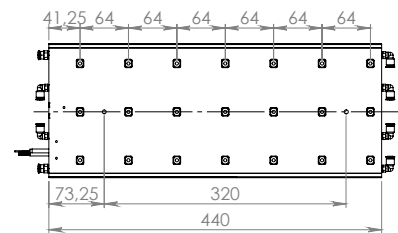
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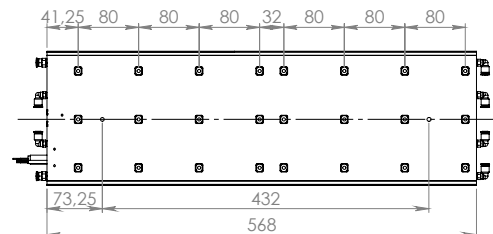
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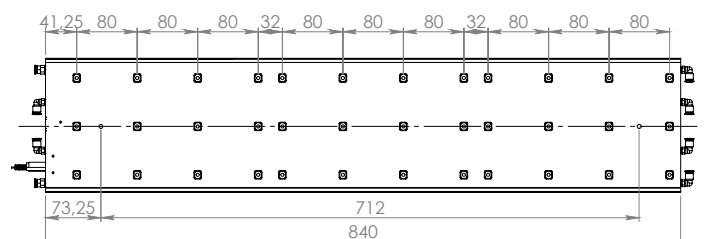
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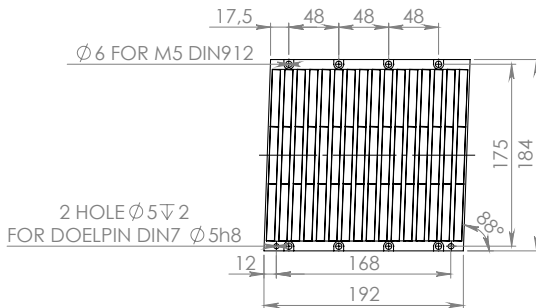
KMC79S-II68N / II68H



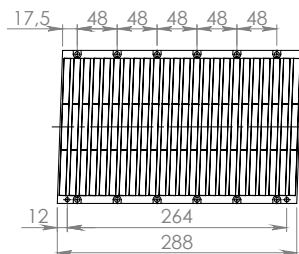
KMC79S-II10N / II10H



KMM790192



KMM790288



Mounting instructions and flatness or parallelism requirements can be found in the iron core installation manual. CAD files, 3D models and the manual can be downloaded from our website.
* All sizes are in mm

KMC80S SERIES - IRON CORE LINEAR MOTOR

DIMENSIONS AND SPECIFICATIONS

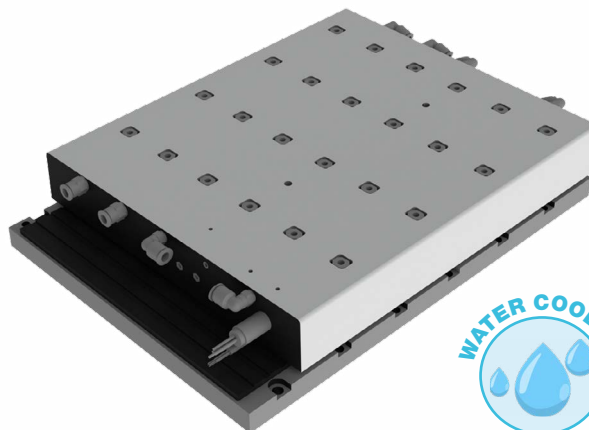
Magnet plate dimensions

Code	KMM800192	KMM800288	KMM800384
Le (mm)	192	288	384
M5 bolts	8	12	16
Mass (kg/m)	34		

Magnet plates can be butted together.

Water cooling

All KMC80S motors feature integrated cooling channels that allow for the easy setup of a liquid cooled system, at no additional cost.



		Parameter	Remarks	Sym	Unit	KMC80S					
Performance	Winding type					II34H	II42H	II50H	II67N	II84H	II12H
	Motortype, max voltage ph-ph					3-phase synchronous Iron core, 380 V _{ac rms} (600V _{dc})					
	Ultimate force @ 10°C/s increase	Magnet @ 25°C	F _u	N	3360	4200	5040	6720	8400	12600	
	Peak force @ 6°C/s increase	Magnet @ 25°C	F _p	N	3200	4000	4800	6400	8000	12000	
	Continuous force watercooled**	Coils @ 110°C	F _{cw}	N	2080	2600	3120	4160	5200	7800	
	Continuous force aircooled*	Coils @ 110°C	F _c	N	1600	2000	2400	3200	4000	6000	
	Maximum speed**	@ 600 V	V _{max}	m/s	3.0						
Motor force constant	Mount. sfc. @ 20°C	K	N/A _{rms}	174							
Motor constant	Coils @ 25°C	S	N ² /W	1802	2243	2883	3604	4485	12615		
Electrical	Ultimate current	Magnet @ 25°C	I _u	A _{rms}	26	34	40	52	65	98	
	Peak current	Magnet @ 25°C	i _p	A _{rms}	21	27	32	43	53	80	
	Continuous current water cooled	Coils @ 110°C	I _{cw}	A _{rms}	12	15	18	24	30	45	
	Continuous current air cooled	Coils @ 110°C	I _c	A _{rms}	9.2	12	14	18,5	23	35	
	Back EMF Phase-Phase _{peak}		B _{emf}	V/m/s	142						
	Resistance per phase	Coils @ 25°C ex. cable	R _{ph}	Ω	2.8	2.25	1.75	1.4	1.125	0.8	
	Induction per phase	l < 0.6 lp	I _{ph}	mH	28	22.5	17.5	14	11.3	8	
Electrical time constant	Coils @ 25°C	T _e	ms	10							
Thermal	Max. continuous power loss	All coils	P _c	W	1847	2319	2597	3693	4638	6957	
	Thermal resistance	Coils to mount. sfc.	R _{th}	°C/W	0.08	0.06	0.05	0.04	0.03	0.01	
	Watercooling flow	for ΔT=3K	Ow	l/min	4.1	5.2	6.2	8.2	10.4	15.5	
	Temperature cut-off / sensor				PTC 1kΩ / NTC						
Mechanical	Coil unit weight	ex. cables	W	kg	9	12	15	20	25	38	
	Coil unit length	ex. cables	L	mm	273	321	336	465	593	865	
	Motor attraction force	rms @ 0 A	F _a	N	7200	9000	10800	14400	18000	27000	
	Magnet pitch NN		t	mm	24						
	Cable Type (power)	Length 3 m	d	mm (AWG)	10.1 (14)		12.1 (11)			14.7(9)	
	Cable Type (sensor)	Length 3 m	d	mm (AWG)	4,9 (26)						
	Cable Life	Minimum			5.000.000 cycles		3-5 millones cycles				
Bending Radius Static	Minimum			4x cable diameter		5x cable diameter					
Bending Radius Dynamic	Minimum			7,5x cable diameter		10x cable diameter					

* These values are only applicable when the mounting surface is at 20°C and the motor is driven at maximum continuous current. If these values differ in your application, please check our simulation tool.

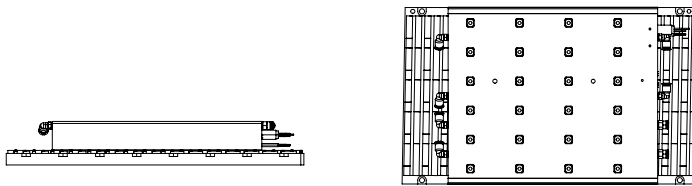
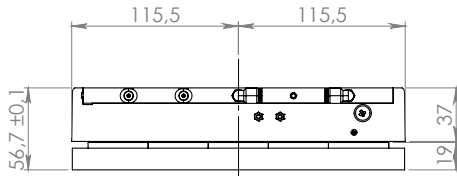
** Actual values depend on bus voltage. Please check the F/v diagram in our simulation tool.

*** Depending on bending radius, velocity and acceleration.

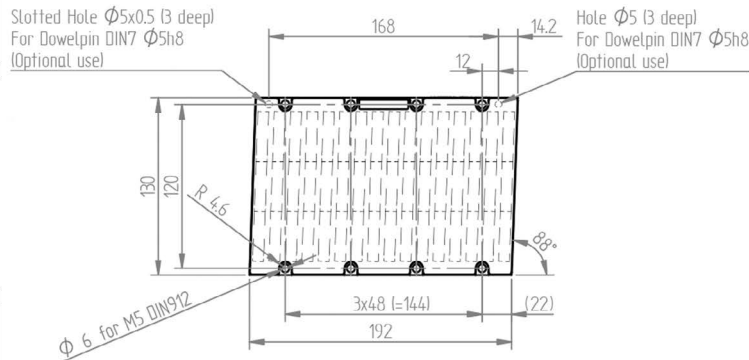
KMC80S SERIES - IRON CORE LINEAR MOTOR

DIMENSIONS AND SPECIFICATIONS

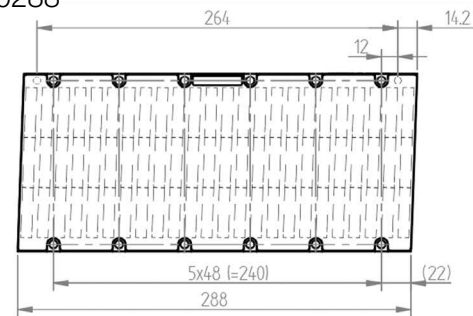
MAGNET PLATES



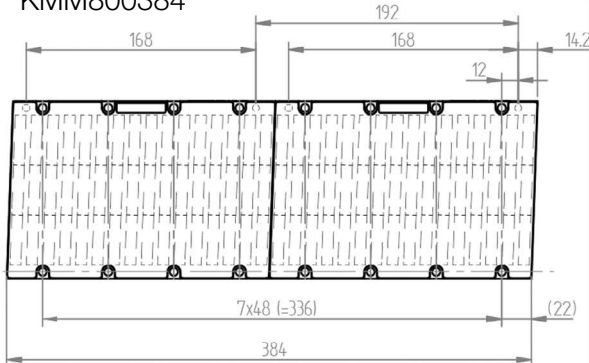
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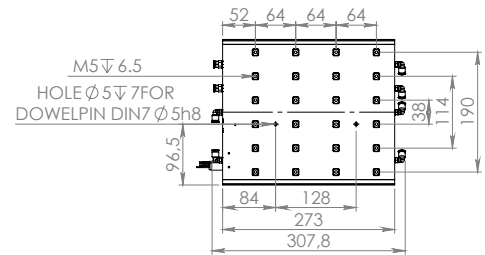
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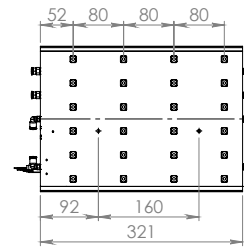
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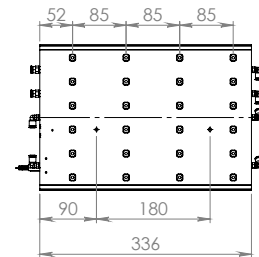
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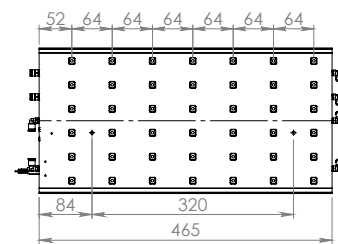
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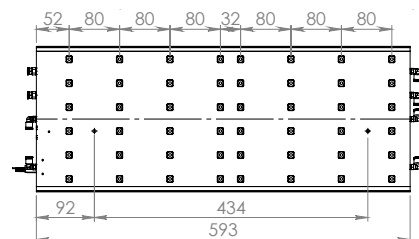
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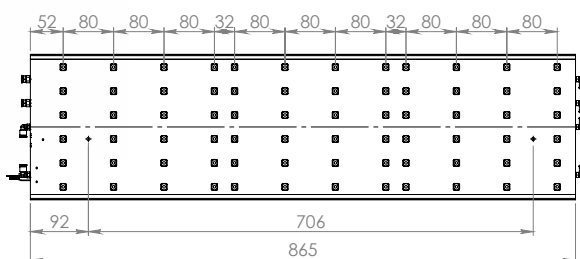
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KMC80S-II84H



KMC80S-II13H

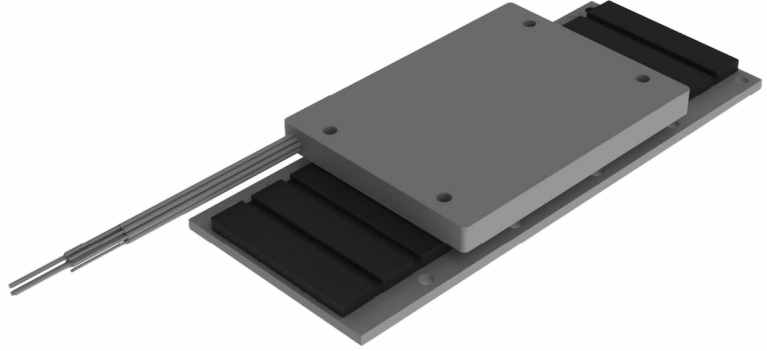


Mounting instructions and flatness or parallelism requirements can be found in the iron core installation manual. CAD files, 3D models and the manual can be downloaded from our website.
* All sizes are in mm

KMC89S SERIES - IRONLESS LINEAR MOTOR

DIMENSIONS AND SPECIFICATIONS

Magnet plate dimensions		
Code	KMM890066	KMM890099
Le (mm)	66	99
M5 bolts	8	10
Mass (kg/m)	1,06	
<i>Magnet yokes can be butted together.</i>		
Code	KMM890115	KMM890264
Le (mm)	115	264
M5 bolts	12	26
Mass (kg/m)	1,06	
<i>Magnet yokes can be butted together.</i>		



		Parameter	Remarks	Sym	Unit	KMC89S		
Performance	Winding type					IU02H	IU04H	IU06H
	Motor type, max voltage ph-ph					3-phase synchronous Iron core, 45V _{ac rms} (60V _{dc})		
	Peak force @ 6°C/s increase	Magnet @ 25°C	F _p	N	20	40	60	
	Continuous force*	Coils @ 110°C	F _c	N	5	10	15	
	Maximum speed**	@ 60 V	V _{max}	m/s	6			
	Motor force constant	Mount. sfc. @ 20°C	K	N/A _{rms}	6			
Electrical	Motor constant	Coils @ 25°C	S	N ² /W	3	6	9	
	Peak current	Magnet @ 25°C	i _p	A _{rms}	3.3	6.7	10	
	Continuous current air cooled	Coils @ 110°C	I _c	A _{rms}	0.8	1.7	2.5	
	Back EMF Phase-Phase _{peak}		B _{emf}	V/m/s	5			
	Resistance per phase	Coils @ 25°C ex. cable	R _{ph}	Ω	4.75	2.38	1.58	
	Induction per phase	l < 0.6 lp	I _{ph}	mH	0.8	0.4	0.3	
Thermal	Electrical time constant	Coils @ 25°C	T _e	ms	0.16			
	Max. continuous power loss	All coils	P _c	W	11.2	22.4	33.6	
	Thermal resistance	Coils to mount. sfc.	R _{th}	°C/W	1.6	0.8	0.53	
Mechanical	Temperature cut-off / sensor				None			
	Coil unit weight	ex. cables	W	kg	0.03	0.05	0.08	
	Coil unit length	ex. cables	L	mm	45	78	111	
	Motor attraction force	rms @ 0 A	F _a	N	0			
	Magnet pitch NN		t	mm	16,5			
	Cable Type (power)	Length 3 m	d	mm (AWG)	Leadwires 3*0.3mm ²			
	Cable Type (sensor)	Length 3 m	d	mm (AWG)	NA			
	Cable Life	Minimum			12,000,000			
	Bending Radius Static	Minimum			4x cable diameter			
Bending Radius Dynamic	Minimum			7.5x cable diameter				

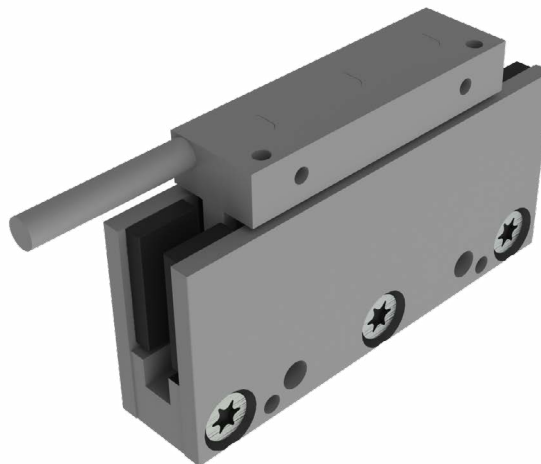
* These values are only applicable when the mounting surface is at 20°C and the motor is driven at maximum continuous current. If these values differ in your application, please check our simulation tool.

** Actual values depend on bus voltage. Please check the F/v diagram in our simulation tool.

*** Depending on bending radius, velocity and acceleration.

KMC90S SERIES - IRONLESS LINEAR MOTOR

DIMENSIONS AND SPECIFICATIONS



Magnet plate dimensions			
Code	KMM900072	KMM900096	KMM900144
Le (mm)	72	96	144
M5 bolts	2	3	4
Mass (kg/m)	2,3		
<i>Magnet plates can be butted together.</i>			

		Parameter	Remarks	Sym	Unit	KMC90S	
Performance	Winding type					IU04H	IU09H
	Motor type, max voltage ph-ph					3-phase synchronous Iron core, 45V _{ac rms} (60V _{dc})	
	Peak force @ 20°C/s increase	Magnet @ 25°C	F _p	N	46	92	
	Continuous force*	Coils @ 110°C	F _c	N	11,5	23	
	Maximum speed**	@ 600 V	V _{max}	m/s	5		
	Motor force constant	Mount. sfc. @ 20°C	K	N/A _{rms}	7,3		
Electrical	Motor constant	Coils @ 25°C	S	N ² /W	7,5	15	
	Peak current	Magnet @ 25°C	i _p	A _{rms}	6,3	12,6	
	Continuous current air cooled	Coils @ 110°C	I _c	A _{rms}	1,6	3,2	
	Back EMF Phase-Phase _{peak}		B _{emf}	V/m/s	6		
	Resistance per phase	Coils @ 25°C ex. cable	R _{ph}	Ω	2,4	1,175	
	Induction per phase	l < 0.6 lp	L _{ph}	mH	0,8	0,4	
Thermal	Electrical time constant	Coils @ 25°C	T _e	ms	0,355		
	Max. continuous power loss	All coils	P _c	W	24	47	
	Thermal resistance	Coils to mount. sfc.	R _{th}	°C/W	3,2	1,6	
Mechanical	Temperature cut-off / sensor				PTC 1kΩ / NTC		
	Coil unit weight	ex. cables	W	kg	0,038	0,075	
	Coil unit length	ex. cables	L	mm	49	97	
	Motor attraction force	rms @ 0 A	F _a	N	0	0	
	Magnet pitch NN		t	mm	24		
	Cable mass		m	kg/m	0,065		
	Cable Type (power FLEX)		d	mm (AWG)	4,5 (24)		
	Cable Type (power)	Length 3 m	d	mm (AWG)	4.5 (22)		
	Cable Type (sensor)	Length 3 m	d	mm (AWG)	4,9 (26)		
	Cable Life	Minimum			12,000,000 cycles		
	Bending Radius Static	Minimum			4x cable diameter		
Bending Radius Dynamic	Minimum			7,5x cable diameter			

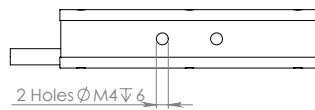
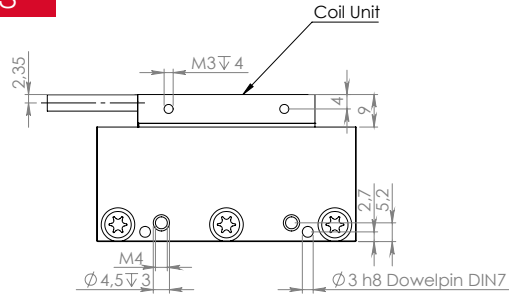
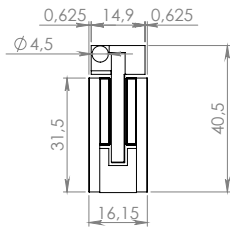
* These values are only applicable when the mounting surface is at 20°C and the motor is driven at maximum continuous current. If these values differ in your application, please check our simulation tool.

** Actual values depend on bus voltage. Please check the F/v diagram in our simulation tool.

*** Depending on bending radius, velocity and acceleration.

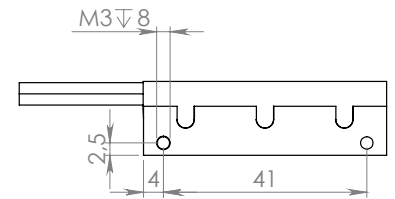
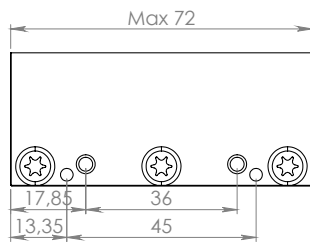
KMC90S SERIES - IRONLESS LINEAR MOTOR DIMENSIONS AND SPECIFICATIONS

MAGNET PLATES

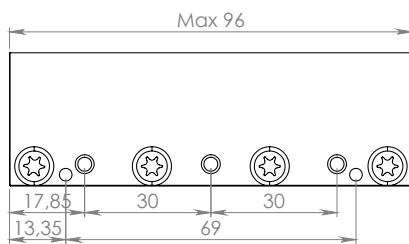
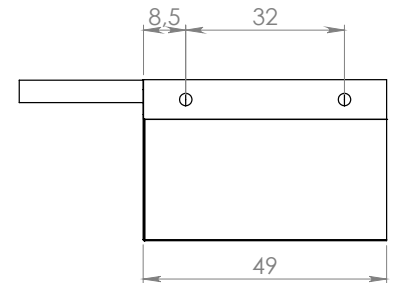


KMM900072

KMC90S-IU04N

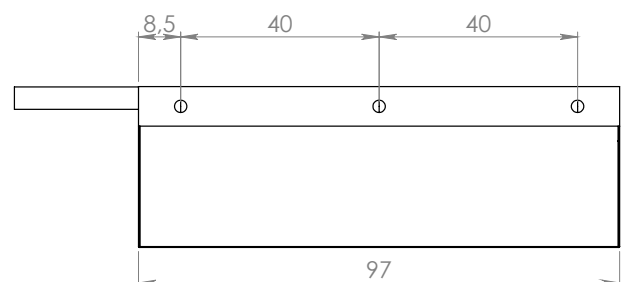
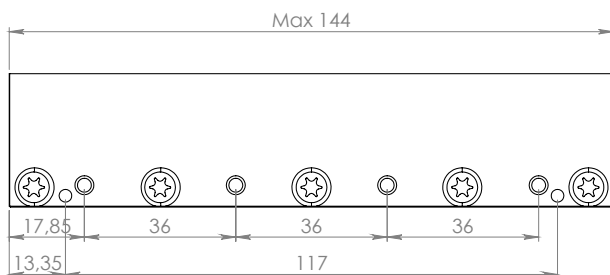
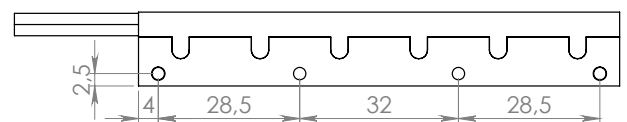


KMM900096



KMC90S-IU09H

KMM900144

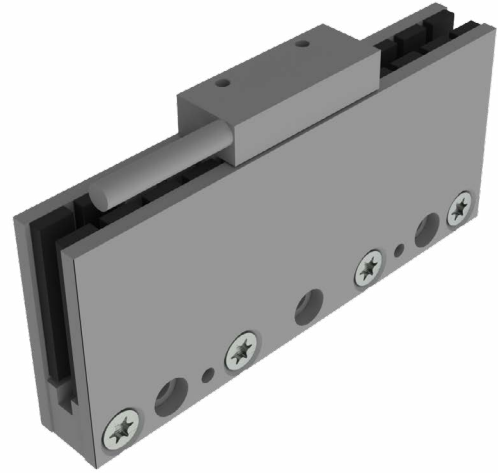


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* All sizes are in mm

KMC91S SERIES - IRONLESS LINEAR MOTOR

DIMENSIONS AND SPECIFICATIONS



Magnet plate dimensions

Code	KMM910066	KMM910099	KMM910264
Le (mm)	66	99	264
M5 bolts	2	3	8
Mass (kg/m)	3,2		
<i>Magnet plates can be butted together.</i>			

		Parameter	Remarks	Sym	Unit	KMC91S	
Performance	Winding type					IU03H	IU07H
	Motor type, max voltage ph-ph					3-phase synchronous Ironless, 45V _{ac rms} (60V _{dc})	
	Peak force @ 20°C/s increase	Magnet @ 25°C	F _u	N	36	72	
	Continuous force*	Coils @ 80°C	F _c	N	10	20	
	Maximum speed**	@ 60 V	V _{max}	m/s	5	5	
	Motor force constant	Mount. sfc. @ 20°C	K	N/A _{rms}	11,4	11,4	
Electrical	Motor constant	Coils @ 25°C	S	N ² /W	9,2	18,3	
	Peak current	Magnet @ 25°C	I _p	A _{rms}	3,1	6,2	
	Maximum continuous current	Coils @ 80°C	I _c	A _{rms}	0,87	1,75	
	Back EMF Phase-Phase _{peak}		B _{emf}	V/m/s	9,3	9,3	
	Resistance per phase*	Coils @ 25°C ex. cable	R _{ph}	Ω	4,7	2,4	
	Induction per phase		L _{ph}	mH	0,75	0,38	
Thermal	Electrical time constant*	Coils @ 25°C	T _e	ms	0,16	0,16	
	Max. continuous power loss	All coils	P _c	W	13	26	
	Thermal resistance	Coils to mount. sfc.	R _{th}	°C/W	3,6	1,8	
	Thermal time constant*	up to 63% max. coiltemp.	T _{th}	s	25	25	
Mechanical	Temperature sensor				none	none	
	Coil unit weight	ex. cables	W	kg	0,031	0,062	
	Coil unit length	ex. cables	L	mm	34	67	
	Motor attraction force		F _a	N	0	0	
	Magnet pitch NN		t	mm	16,5	16,5	
	Cable mass		m	kg/m	0,07	0,07	
	Cable Type (power)	Length 3 m	d	mm (AWG)	4,3 (24)		
	Cable Type (sensor)				N/A		
	Cable life (Power FLEX)***	minimum			15,000,000 cycles		
	Bending radius static	minimum			5x cable diameter		
Bending radius dynamic	minimum			8x cable diameter			

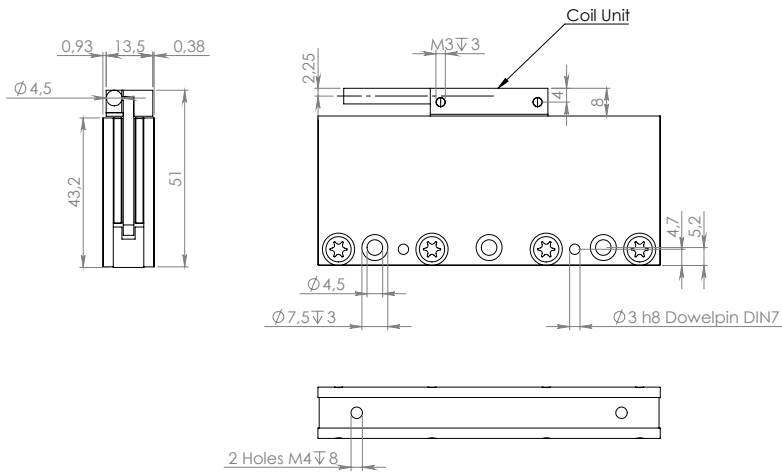
* These values are only applicable when the mounting surface is at 20°C and the motor is driven at maximum continuous current. If these values differ in your application, please check our simulation tool.

** Actual values depend on bus voltage. Please check the F/v diagram in our simulation tool.

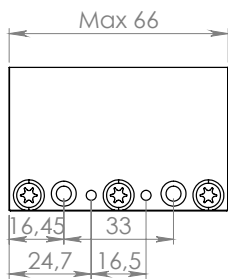
*** Depending on bending radius, velocity and acceleration.

KMC91S SERIES - IRONLESS LINEAR MOTOR DIMENSIONS AND SPECIFICATIONS

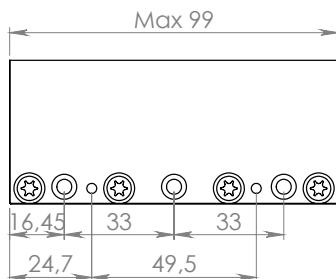
MAGNET PLATES



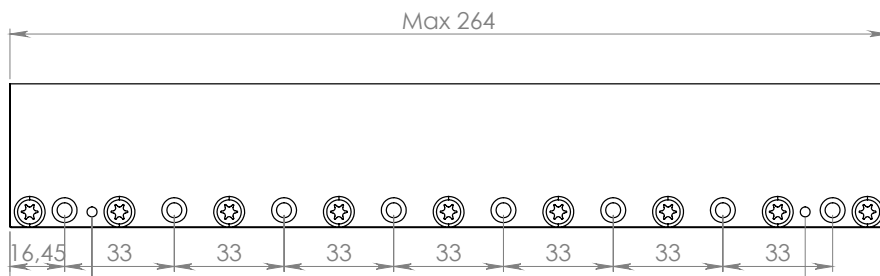
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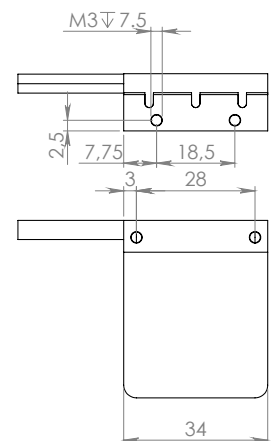
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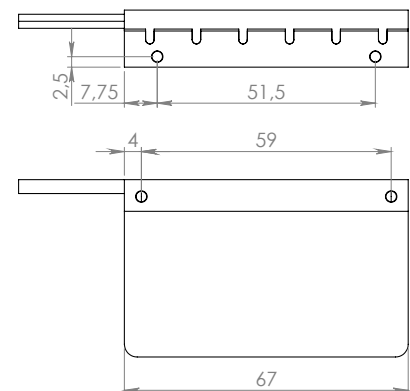
KMM910264



KMC91S-IU03H



KMC91S-IU07H



KMC92S SERIES - IRONLESS LINEAR MOTOR

DIMENSIONS AND SPECIFICATIONS



Magnet plate dimensions

Code	KMM920072	KMM920120
Le (mm)	72	120
M5 bolts	2	3
Mass (kg/m)	3,2	
<i>Magnet plates can be butted together.</i>		

		Parameter	Remarks	Sym	Unit	KMC92S	
Performance	Winding type					IU04H	IU08H
	Motor type, max voltage ph-ph					3-phase synchronous Ironless, 45V _{ac rms} (60V _{dc})	
	Peak force @ 20°C/s increase	Magnet @ 25°C	F _u	N	42,5	85	
	Continuous force*	Coils @ 110°C	F _c	N	19,5	39	
	Maximum speed**	@ 60 V	V _{max}	m/s	5,1	5,1	
	Motor force constant	Mount. sfc. @ 20°C	K	N/A _{rms}	12,3	12,3	
Electrical	Motor constant	Coils @ 25°C	S	N ² /W	14,6	29,2	
	Peak current	Magnet @ 25°C	I _p	A _{rms}	3,5	6,9	
	Maximum continuous current	Coils @ 110°C	I _c	A _{rms}	1,58	3,17	
	Back EMF Phase-Phase _{peak}		B _{emf}	V/m/s	10,1	10,1	
	Resistance per phase	Coils @ 25°C ex. cable	R _{ph}	Ω	3,5	1,8	
	Induction per phase		I _{ph}	mH	1,24	0,62	
Thermal	Electrical time constant*	Coils @ 25°C	T _e	ms	0,36	0,36	
	Max. continuous power loss	All coils	P _c	W	35	70	
	Thermal resistance	Coils to mount. sfc.	R _{th}	°C/W	2,4	1,2	
	Thermal time constant*	up to 63% max. coiltemp.	T _{th}	s	34	34	
Mechanical	Temperature sensor					NTC	NTC
	Coil unit weight	ex. cables	W	kg	0,045	0,087	
	Coil unit length	ex. cables	L	mm	49	97	
	Motor attraction force		F _a	N	0	0	
	Magnet pitch NN		t	mm	24	24	
	Cable mass		m	kg/m	0,07	0,07	
	Cable Type (power and sensor)	Length 3 m	d	mm (AWG)	4,3 (24)		
	Cable life (FLEX)***	minimum			15,000,000 cycles		
	Bending radius static	minimum			5x cable diameter		
Bending radius dynamic	minimum			8x cable diameter			

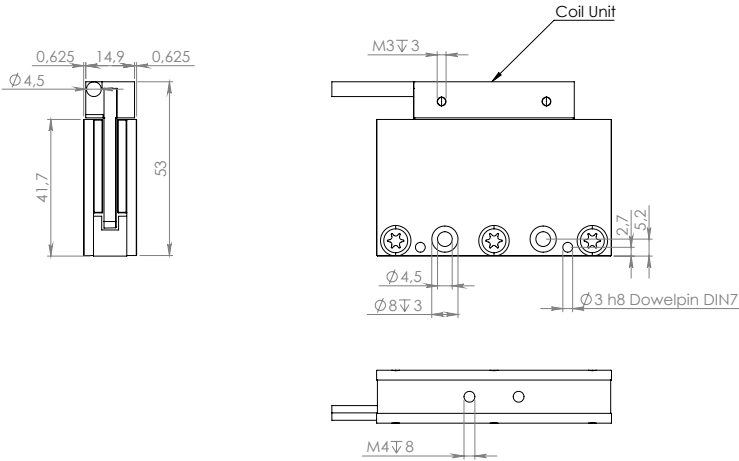
* These values are only applicable when the mounting surface is at 20°C and the motor is driven at maximum continuous current. If these values differ in your application, please check our simulation tool.

** Actual values depend on bus voltage. Please check the F/v diagram in our simulation tool.

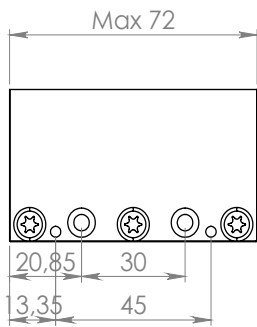
*** Depending on bending radius, velocity and acceleration.

KMC92S SERIES - IRONLESS LINEAR MOTOR DIMENSIONS AND SPECIFICATIONS

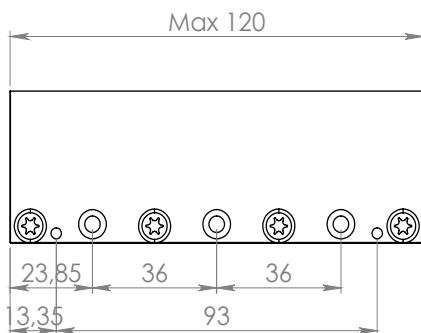
MAGNET PLATES



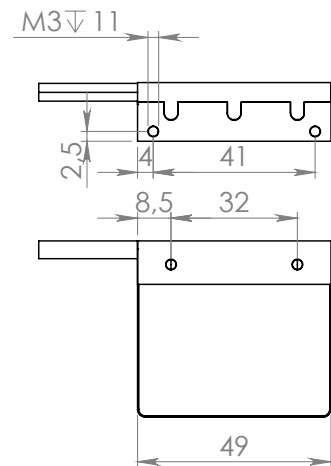
KMM920072



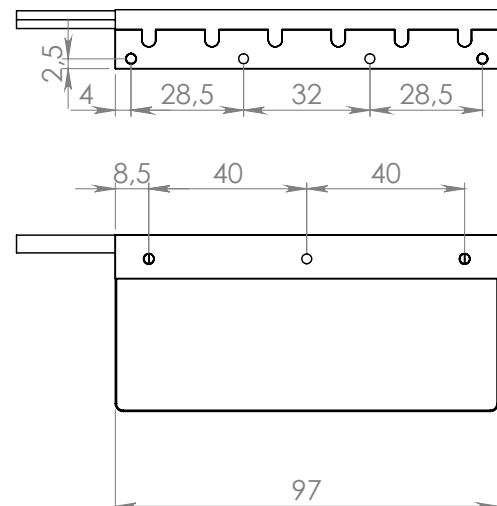
KMM920120



KMC92S-IU04H



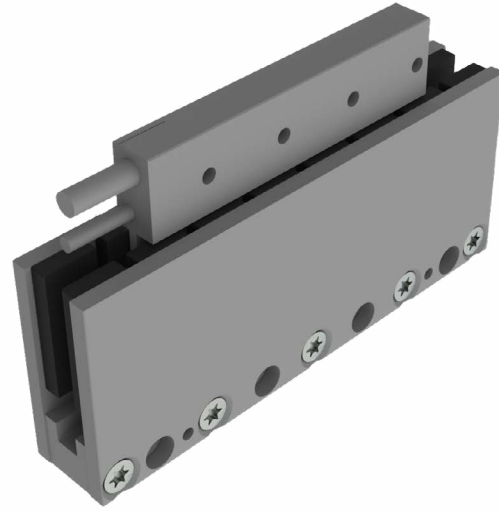
KMC92S-IU08H



KMC93S SERIES - IRONLESS LINEAR MOTOR

DIMENSIONS AND SPECIFICATIONS

Magnet plate dimensions		
Code	KMM930090	KMM930120
Le (mm)	90	120
M5 bolts	3	4
Mass (kg/m)	4.8	
<i>Magnet yokes can be butted together.</i>		
Code	KMM930150	KMM930390
Le (mm)	150	390
M5 bolts	6	13
Mass (kg/m)	4.8	
<i>Magnet yokes can be butted together.</i>		



Parameter		Remarks	Sym	Unit	KMC93S							
Performance	Winding type				IU01N	IU01H	IU02N	IU02H	IU03N	IU03H	IU04N	IU04H
	Motortype, max voltage ph-ph				3-phase synchronous Iron core, 230 V _{ac rms} (V _{dc})							
	Ultimate force @ 20°C/s increase	Magnet @ 25°C	F _u	N	100		200		300		400	
	Continuous force*	Coils @ 110°C	F _c	N	29		58		87		116	
	Maximum speed**	@ 300 V	V _{max}	m/s	10	18	10	18	10	17	10	16
	Motor force constant	Mount. sfc. @ 20°C	K	N/A _{rms}	36.3	19.9	36.3	19.9	36.3	19.9	36.3	19.9
Electrical	Motor constant	Coils @ 25°C	S	N ² /W	24		48		71		95	
	Peak current	Magnet @ 25°C	i _p	A _{rms}	2.8	5.0	5.5	10.0	8.3	15.0	11.0	20.0
	Maximum continuous current	Coils @ 110°C	I _c	A _{rms}	0.8	1.5	1.6	2.9	2.4	4.4	3.2	5.8
	Back EMF Phase-Phase _{peak}		B _{emf}	V/m/s	30	16	30	16	30	16	30	16
	Resistance per phase*	Coils @ 25°C ex. cable	R _{ph}	Ω	18.5	5.5	9.3	2.8	6.2	1.8	4.6	1.4
	Induction per phase		L _{ph}	mH	6	1.8	3	0.9	2	0.6	1.5	0.4
Thermal	Electrical time constant*	Coils @ 25°C	T _e	ms	0.35							
	Max. continuous power loss	All coils	P _c	W	47		95		142		190	
	Thermal resistance	Coils to mount. sfc.	R _{th}	°C/W	1.8		0.9		0.6		0.45	
	Thermal time constant*	up to 63% max. coiltemp.	T _{th}	s	36							
Mechanical	Temperature cut-off / sensor				PTC 1kΩ / NTC							
	Coil unit weight	ex. cables	W	kg	0.084		0.162		0.240		0.318	
	Coil unit length	ex. cables	L	mm	78		138		198		258	
	Motor attraction force		F _a	N	0		0		0		0	
	Magnet pitch NN		t	mm	30							
	Cable mass		m	kg/m	0.08							
Cable Type (power)	Length 3 m	d	mm (AWG)	5.3 (22)								
	Cable Type (sensor)	Length 3 m	d	mm (AWG)	3.2 (26)							

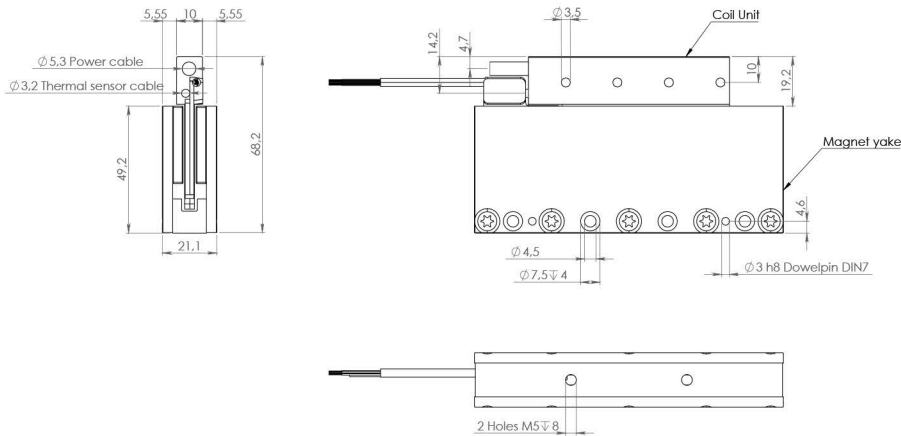
* These values are only applicable when the mounting surface is at 20°C and the motor is driven at maximum continuous current. If these values differ in your application, please check our simulation tool.

** Actual values depend on bus voltage. Please check the F/v diagram in our simulation tool.

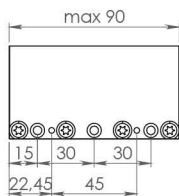
*** Depending on bending radius, velocity and acceleration.

KMC93S SERIES - IRONLESS LINEAR MOTOR DIMENSIONS AND SPECIFICATIONS

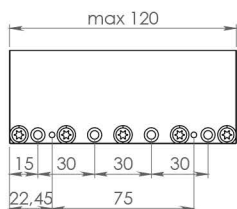
MAGNET PLATES



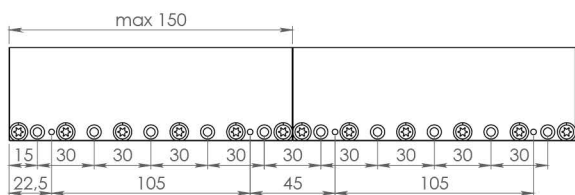
KMM930090



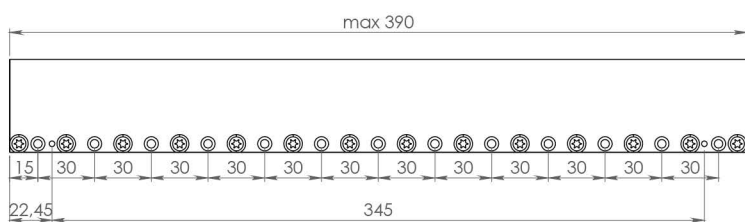
KMM930120



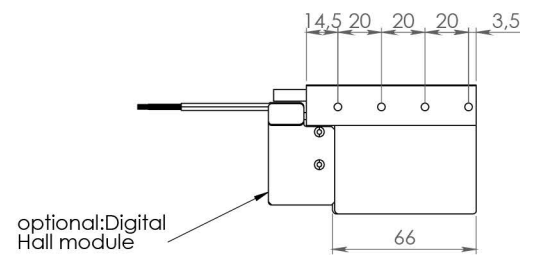
KMM930150



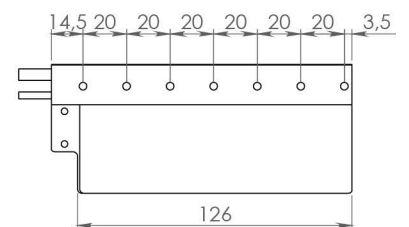
KMM930390



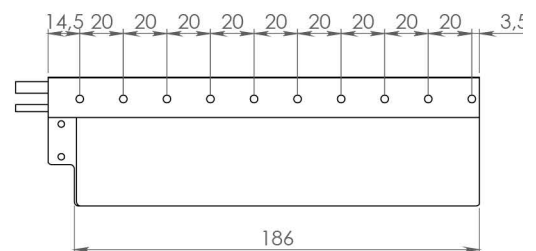
KMC93S-IU01N / IU01H



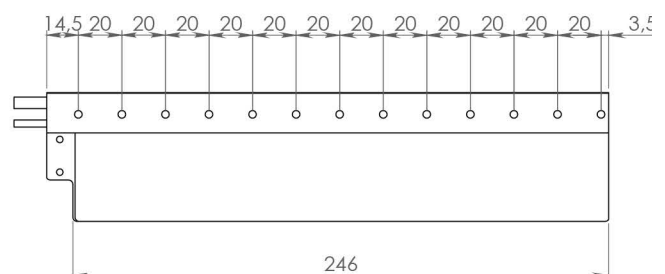
KMC93S-IU02N / IU02H



KMC93S-IU03N / IU03H



KMC93S-IU04N / IU04H



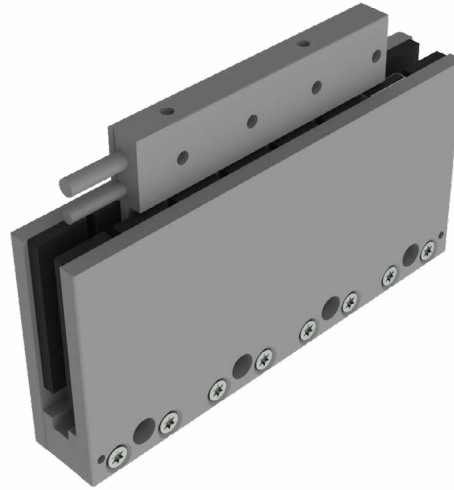
Mounting instructions and flatness or parallelism requirements can be found in the iron core installation manual. CAD files, 3D models and the manual can be downloaded from our website.

* All sizes are in mm

KMC95S SERIES - IRONLESS LINEAR MOTOR

DIMENSIONS AND SPECIFICATIONS

Magnet plate dimensions		
Code	KMM950126	KMM950168
Le (mm)	126	168
M5 bolts	3	4
Mass (kg/m)	11,2	
<i>Magnet yokes can be butted together.</i>		
Code	KMM950210	KMM950546
Le (mm)	210	546
M5 bolts	5	13
Mass (kg/m)	11,2	
<i>Magnet yokes can be butted together.</i>		



	Parameter	Remarks	Sym	Unit	KMC95S										
					IU02N	IU02H	IU05N	IU05H	IU07N	IU07H	IU10N	IU10H	IU12N	IU12H	
Performance	Winding type				IU02N	IU02H	IU05N	IU05H	IU07N	IU07H	IU10N	IU10H	IU12N	IU12H	
	Motor type, max voltage ph-ph				3-phase synchronous Iron core, 230V _{ac rms} (325V _{dc})										
	Peak force @ 20°C/s increase	Magnet @ 25°C	F _p	N	240		480		720		960		1200		
	Continuous force*	Coils @ 110°C	F _c	N	70		140		210		280		350		
	Maximum speed**	@ 300 V	V _{max}	m/s	5	12	5	12	5	12	5	12	5	12	
	Motor force constant	Mount. sfc. @ 20°C	K	N/A _{rms}	68	27,5	68	27,5	68	27,5	68	27,5	68	27,5	
Electrical	Motor constant	Coils @ 25°C	S	N ² /W	97		195		290		390		485		
	Peak current	Magnet @ 25°C	I _p	A _{rms}	3,5	8,7	7	17,5	10,5	26,2	14,1	35	17,8	44	
	Maximum continuous current	Coils @ 110°C	I _c	A _{rms}	1,03	2,6	2,1	5,1	3,1	7,6	4,2	10,2	5,2	12,9	
	Back EMF Phase-Phase_{peak}		B _{emf}	V/m/s	55,5	22,5	55,5	22,5	55,5	22,5	55,5	22,5	55,5	22,5	
	Resistance per phase	Coils @ 25°C ex. cable	R _{ph}	Ω	15,9	2,6	8,0	1,28	5,3	0,85	4,0	0,64	3,3	0,53	
	Induction per phase		L _{ph}	mH	13	2,0	6,5	1,0	4,2	0,7	3,2	0,5	3	0,4	
Thermal	Electrical time constant*	Coils @ 25°C	t _e	ms	0,8										
	Max. continuous power loss	All coils	P _c	W	67		134		200		270		335		
	Thermal resistance	Coils to mount. sfc.	R _{th}	°C/W	1,3		0,65		0,43		0,32		0,26		
	Thermal time constant*	up to 63% max. coiltemp.	t _{th}	s	72										
Mechanical	Temperature cut-off / sensor				PTC 1kΩ / NTC										
	Coil unit weight	ex. cables	W	kg	0,25		0,47		0,69		0,91		1,13		
	Coil unit length	ex. cables	L	mm	106		190		274		358		442		
	Motor attraction force		F _a	N	0		0		0		0		0		
	Magnet pitch NN		t	mm	42										
	Cable mass		m	kg/m	0,09		0,09		0,09		0,105		0,105		
Cable type (power)	Length 3 m	d	mm (AWG)	5,8 (20)						6,4 (18)					
Cable type (sensor)	Length 3 m	d	mm (AWG)	5,8 (26)						4,3 (26)					

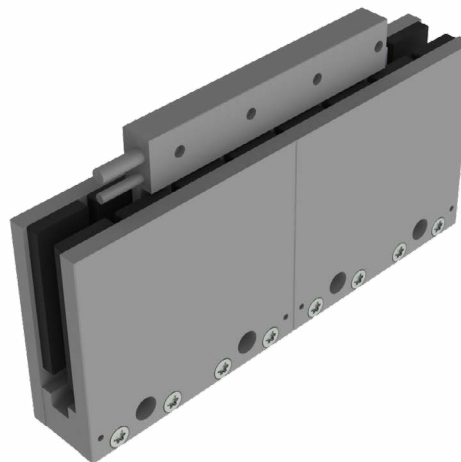
* These values are only applicable when the mounting surface is at 20°C and the motor is driven at maximum continuous current. If these values differ in your application, please check our simulation tool.

** Actual values depend on bus voltage. Please check the F/v diagram in our simulation tool.

*** Depending on bending radius, velocity and acceleration.

KMC97S SERIES - IRONLESS LINEAR MOTOR

DIMENSIONS AND SPECIFICATIONS



Magnet plate dimensions

Code	KMM970144	KMM970171	KMM970456
Le (mm)	144	171	456
M5 bolts	2	3	8
Mass (kg/m)	19,1		

Magnet plates can be butted together.

Parameter		Remarks	Sym	Unit	KMC97S									
Performance	Winding type				IU06N	IU06H	IU13N	IU13H	IU19N	IU19H	IU26N	IU26H	IU39N	IU39H
	Motor type, max voltage ph-ph				3-phase synchronous Iron core, 230V _{ac rms} (320V _{dc})									
	Peak force @ 20°C/s increase	Magnet @ 25°C	F _p	N	645		1290		1935		2580		3870	
	Continuous force*	Coils @ 110°C	F _c	N	125		250		375		500		750	
	Maximum speed**	@ 300 V	V _{max}	m/s	3,1	7,7	3,1	7,7	3,1	7,7	3,1	7,7	3,1	7,7
	Motor force constant	Mount. sfc. @ 20°C	K	N/A _{rms}	107	43,4	107	43,4	107	43,4	107	43,4	107	43,4
Electrical	Motor constant	Coils @ 25°C	S	N ² /W	242		483		725		966		1449	
	Peak current	Magnet @ 25°C	I _p	A _{rms}	6,0	14,9	12,1	29,7	18,1	44,6	24,1	59,4	36,2	89,2
	Maximum continuous current	Coils @ 110°C	I _c	A _{rms}	1,2	2,9	2,3	5,8	3,5	8,6	4,7	11,5	7,0	17,3
	Back EMF Phase-Phase _{peak}		B _{emf}	V/m/s	87	35	87	35	87	35	87	35	87	35
	Resistance per phase	Coils @ 25°C ex. cable	R _{ph}	Ω	15,8	2,6	7,9	1,29	5,3	0,86	3,95	0,65	2,6	0,43
	Induction per phase		L _{ph}	mH	28,4	4,7	14,2	2,3	9,5	1,5	7,1	1,2	4,7	0,8
Thermal	Electrical time constant*	Coils @ 25°C	t _e	ms	1,8									
	Max. continuous power loss	All coils	P _c	W	88		176		264		352		528	
	Thermal resistance	Coils to mount. sfc.	R _{th}	°C/W	1,03		0,52		0,34		0,25		0,18	
Mechanical	Temperature cut-off / sensor				PTC 1kΩ / NTC									
	Coil unit weight	ex. cables	W	kg	0,54		0,94		1,34		1,74		2,54	
	Coil unit length	ex. cables	L	mm	134		248		362		476		704	
	Motor attraction force		F _a	N	0		0		0		0		0	
Magnet pitch NN		t	mm	57										

* These values are only applicable when the mounting surface is at 20°C and the motor is driven at maximum continuous current. If these values differ in your application, please check our simulation tool.

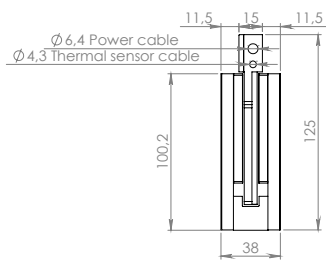
** Actual values depend on bus voltage. Please check the F/v diagram in our simulation tool.

*** Depending on bending radius, velocity and acceleration.

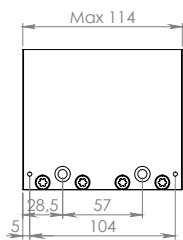
KMC97S SERIES - IRONLESS LINEAR MOTOR

DIMENSIONS AND SPECIFICATIONS

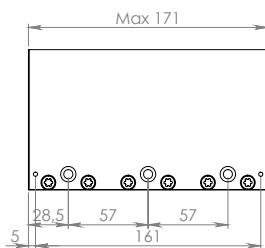
MAGNET PLATES



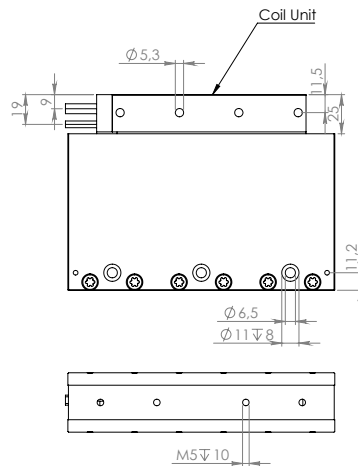
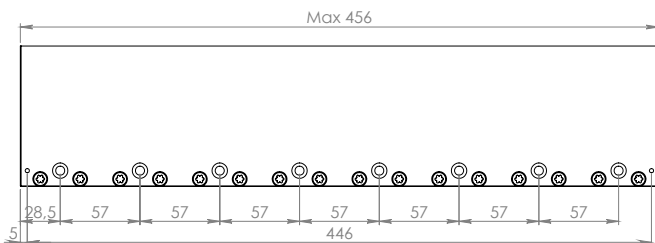
KMM970144



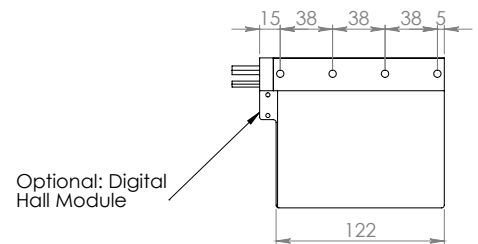
KMM970171



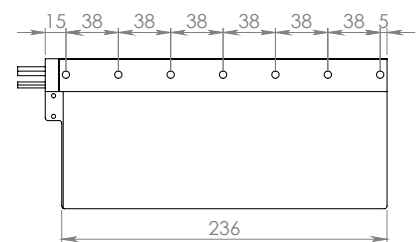
KMM970456



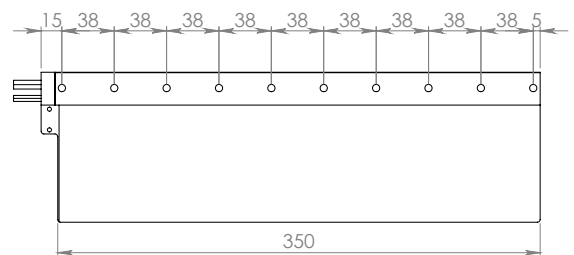
KMC97S-IU64N / IU64H



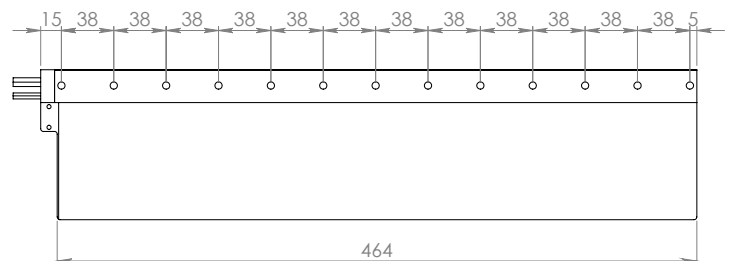
KMC97S-IU13N / IU13H



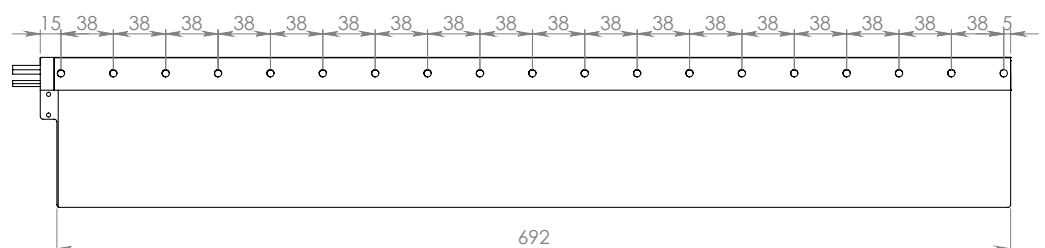
KMC97S-IU19N / IU19H



KMC97S-IU26N / IU26H



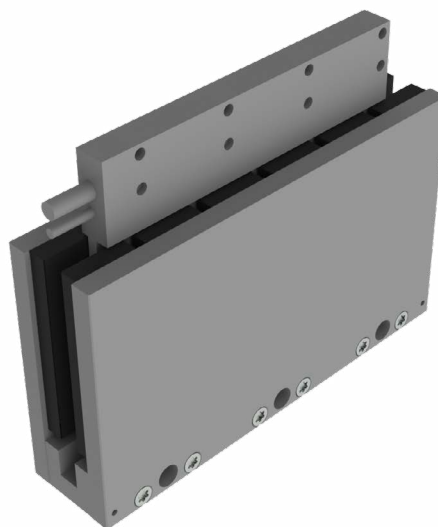
KMC97S-IU39N / IU39H



Mounting instructions and flatness or parallelism requirements can be found in the iron core installation manual. CAD files, 3D models and the manual can be downloaded from our website.
* All sizes are in mm

KMC98S SERIES - IRONLESS LINEAR MOTOR

DIMENSIONS AND SPECIFICATIONS



Magnet plate dimensions

Code	KMM980140	KMM980210	KMM980420
Le (mm)	140	210	420
M5 bolts	2	3	6
Mass (kg/m)	32		

Magnet plates can be butted together.

Parameter		Remarks	Sym	Unit	KMC98S								
Performance	Winding type				IU10N	IU10H	IU20N	IU20H	IU30N	IU30H	IU40N	IU40H	IU50N
	Motortype, max voltage ph-ph				3-phase synchronous Iron core, 230V _{ac rms} (320V _{dc})								
	Peak force @ 20°C/s increase	Magnet @ 25°C	F _p	N	1000		2000		3000		4000		5000
	Continuous force*	Coils @ 110°C	F _c	N	250		500		750		1000		1250
	Maximum speed**	@ 300 V	V _{max}	m/s	1,6	3,2	1,6	3,2	1,6	3,2	1,6	3,2	1,6
	Motor force constant	Mount. sfc. @ 20°C	K	N/A _{rms}	177	84	177	84	177	84	177	84	177
Electrical	Motor constant	Coils @ 25°C	S	N ² /W	913		1826		2739		3652		4565
	Peak current	Magnet @ 25°C	I _p	A _{rms}	5,6	11,9	11,3	23,8	16,9	35,7	22,6	47,6	28,2
	Maximum continuous current	Coils @ 110°C	I _c	A _{rms}	1,5	3,0	3,0	6,0	4,5	6,0	12,0	7,0	-
	Back EMF Phase-Phase _{peak}		B _{emf}	V/m/s	145	69	126	60	145	69	126	60	145
	Resistance per phase	Coils @ 25°C ex. cable	R _{ph}	Ω	11,5	2,84	5,75	1,45	3,8	0,95	2,9	0,75	2,3
	Induction per phase		L _{ph}	mH	34,5	8,5	17,3	4,4	11,4	2,9	8,7	2,3	6,9
Thermal	Electrical time constant*	Coils @ 25°C	t _e	ms	3								
	Max. continuous power loss	All coils	P _c	W	92		183		2(18)5		367		459
	Thermal resistance	Coils to mount. sfc.	R _{th}	°C/W	0,8		0,4		0,3		0,2		0,15
	Temperature cut-off / sensor				PTC 1kΩ / NTC								
Mechanical	Coil unit weight	ex. cables	W	kg	0,9		1,8		2,7		3,6		4,5
	Coil unit length	ex. cables	L	mm	163		302,5		442		581,5		721
	Motor attraction force		F _a	N	0		0		0		0		0
	Magnet pitch NN		t	mm	70								
	Cable Type (power)	Length 3 m	d	mm (AWG)	7.4(18)								
	Cable Type (sensor)	Length 3 m	d	mm (AWG)	4.9(26)								
	Cable Life Time	Minimum			5,000,000 cycles								
Bending Radius Static	Minimum			4x cable diameter									
Bending Radius Dynamic	Minimum			7,5x cable diameter									

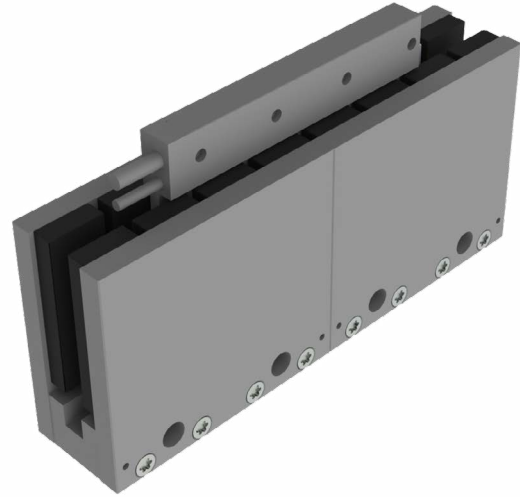
* These values are only applicable when the mounting surface is at 20°C and the motor is driven at maximum continuous current. If these values differ in your application, please check our simulation tool.

** Actual values depend on bus voltage. Please check the F/v diagram in our simulation tool.

*** Depending on bending radius, velocity and acceleration.

KMC99S SERIES - IRONLESS LINEAR MOTOR

DIMENSIONS AND SPECIFICATIONS



Magnet plate dimensions

Code	KMM990114	KMM990171	KMM990456
Le (mm)	114	171	456
M5 bolts	2	3	8
Mass (kg/m)	13,5		
<i>Magnet plates can be butted together.</i>			

Parameter		Remarks	Sym	Unit	KMC99S									
Performance	Winding type				IU07N	IU07H	IU15N	IU15H	IU22N	IU22H	IU29N	IU29H	IU44N	IU44H
	Motor type, max voltage ph-ph				3-phase synchronous Iron core, 230V _{ac rms} (320V _{dc})									
	Peak force @ 20°C/s increase	Magnet @ 25°C	F _p	N	730		1460		2190		2920		4380	
	Continuous force*	Coils @ 110°C	F _c	N	145		290		435		580		870	
	Maximum speed**	@ 300 V	V _{max}	m/s	2,6	6,8	2,6	6,8	2,6	6,8	2,6	6,8	2,6	6,8
	Motor force constant	Mount. sfc. @ 20°C	K	N/A _{rms}	127	49	127	49	127	49	127	49	127	49
Electrical	Motor constant	Coils @ 25°C	S	N ² /W	340		680		1020		1359		2039	
	Peak current	Magnet @ 25°C	I _p	A _{rms}	5,7	14,9	11,5	29,8	17,2	44,7	23,0	59,6	34,5	89,4
	Maximum continuous current	Coils @ 110°C	I _c	A _{rms}	1,1	3,0	2,3	5,9	3,4	8,9	4,6	11,8	6,9	17,8
	Back EMF Phase-Phase _{peak}		B _{emf}	V/m/s	104	40	104	40	104	40	104	40	104	40
	Resistance per phase	Coils @ 25°C ex. cable	R _{ph}	Ω	15,82	2,6	7,9	1,29	5,3	0,86	3,95	0,65	2,6	0,43
	Induction per phase		L _{ph}	mH	28,5	4,7	14,2	2,3	9,5	1,5	7,1	1,2	4,7	0,8
Thermal	Electrical time constant*	Coils @ 25°C	t _e	ms	1,8									
	Max. continuous power loss	All coils	P _c	W	119		238		357		476		713	
	Thermal resistance	Coils to mount. sfc.	R _{th}	°C/W	1,03		0,52		0,34		0,25		0,18	
Mechanical	Temperature cut-off / sensor				PTC 1kΩ / NTC									
	Coil unit weight	ex. cables	W	kg	0,54		0,94		1,34		1,74		2,54	
	Coil unit length	ex. cables	L	mm	134		248		362		476		704	
	Motor attraction force		F _a	N	0		0		0		0		0	
Magnet pitch NN		t	mm	57										

* These values are only applicable when the mounting surface is at 20°C and the motor is driven at maximum continuous current. If these values differ in your application, please check our simulation tool.

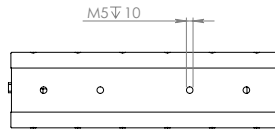
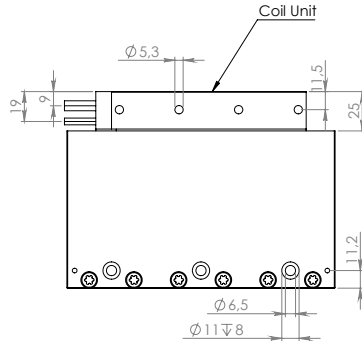
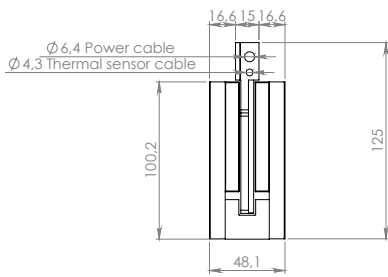
** Actual values depend on bus voltage. Please check the F/v diagram in our simulation tool.

*** Depending on bending radius, velocity and acceleration.

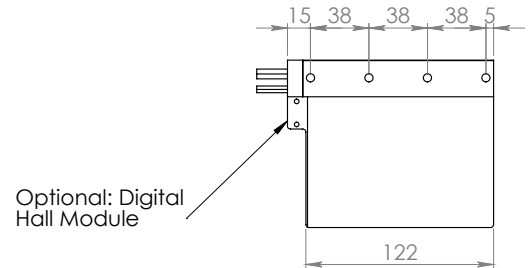
KMC99S SERIES - IRONLESS LINEAR MOTOR

DIMENSIONS AND SPECIFICATIONS

MAGNET PLATES

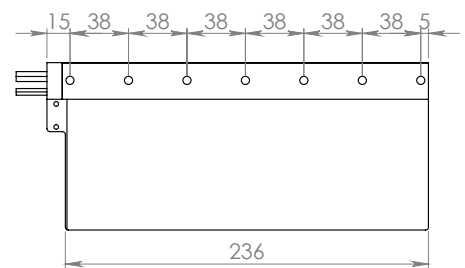


KMC99S-IU73N / IU73H

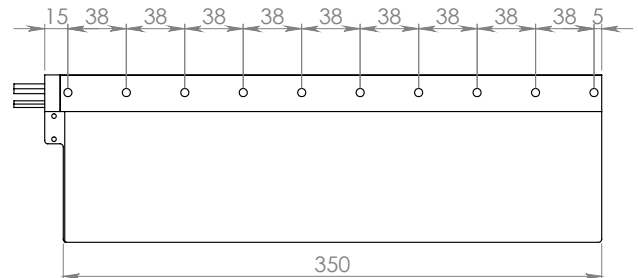


Optional: Digital Hall Module

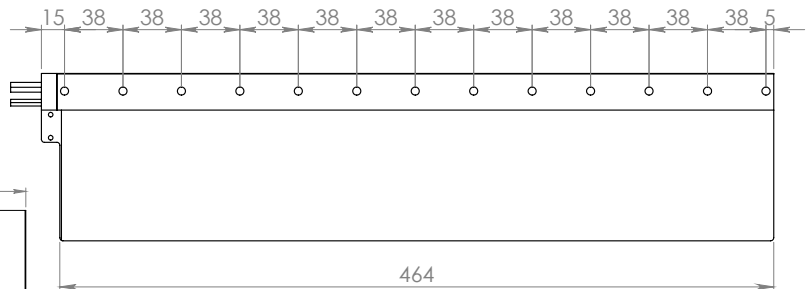
KMC99S-IU15N / IU15H



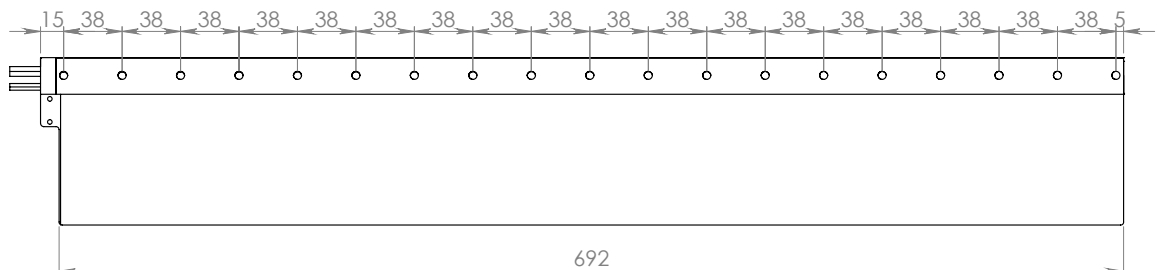
KMC99S-IU22N / IU22H



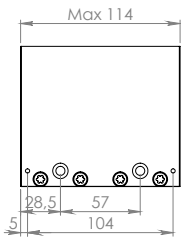
KMC99S-IU29N / IU29H



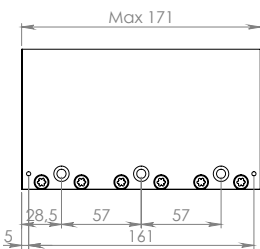
KMC99S-IU44N / IU44H



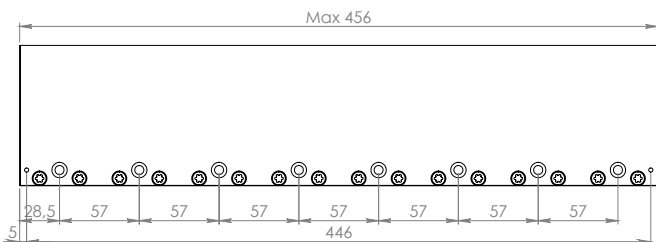
KMM990114



KMM990171



KMM990456



Mounting instructions and flatness or parallelism requirements can be found in the iron core installation manual. CAD files, 3D models and the manual can be downloaded from our website.
* All sizes are in mm

KMC LINEAR MOTOR COIL

ORDER CODE

Type

KMC - Linear motor winding

KMC□□S - □□□□□ - □□□□ - □□

Motor size

- **Size:**
- 71 - KMC71S
 - 73 - KMC73S
 - 75 - KMC75S
 - 77 - KMC77S
 - 78 - KMC78S
 - 79 - KMC79S
 - 80 - KMC80S
 - 89 - KMC89S
 - 90 - KMC90S
 - 91 - KMC91S
 - 92 - KMC92S
 - 93 - KMC93S
 - 95 - KMC95S
 - 97 - KMC97S
 - 98 - KMC98S
 - 99 - KMC99S

Motor

- **Motor technology:**
- II - Iron core motor
 - UI - Ironless motor

Winding

- **Motor winding:**
- N - Standard winding
 - H - High-speed winding
 - I - Low voltage winding

Connectors

- **Typ²⁾:**
- 00A - Side connector Y-TEC base
 - 00M - Side connector AMP
 - 01A - Side connector M23 base
 - 04A - Cable with connector M23
 - 05A - Cable without connector
 - 06A - Cable with connector Y-TEC

Cable

- **Cable length in cm**
Max. cable length 300 cm

Peak force, N (aircooled)¹⁾:

KMC71S	01 - 110N	KMC80S	34 - 3360N	KMC97S	06 - 645N
	02 - 220N		42 - 4200N		13 - 1290N
KMC73S	01 - 135N	KMC89S	50 - 5040N	KMC98S	19 - 1935N
	02 - 270N		67 - 6720N		26 - 2580N
	05 - 540N		84 - 8400N		39 - 3870N
	07 - 810N		12 - 12600N		10 - 1000N
KMC75S	09 - 960N	KMC90S	02 - 20N	KMC99S	20 - 2000N
	04 - 496N		04 - 40N		30 - 3000N
	06 - 744N	KMC91S	06 - 60N	40 - 4000N	
	09 - 992N		04 - 46N	50 - 5000N	
	11 - 1240N	KMC92S	09 - 92N	07 - 730N	
	13 - 1488N		03 - 37N	15 - 1460N	
KMC77S	18 - 1984N	KMC93S	07 - 75N	KMC99S	22 - 2190N
	25 - 2480N		04 - 45N		29 - 2920N
	36 - 3600N	KMC95S	08 - 90N		44 - 4380N
	18 - 1900N		01 - 135N		
KMC78S	22 - 2375N	KMC99S	01 - 105N		
	28 - 2850N		02 - 210N		
	38 - 3800N		03 - 315N		
	47 - 4750N		04 - 420N		
KMC79S	71 - 7125N	KMC99S	02 - 250N		
	23 - 2375N		05 - 480N		
	28 - 2850N		07 - 720N		
	47 - 4750N		10 - 960N		
KMC89S	71 - 7125N	KMC99S	12 - 1200N		
	27 - 2700N				
	34 - 3375N				
	41 - 4050N				
KMC90S	54 - 5400N				
	68 - 6750N				
	10 - 10125N				

KMM LINEAR MOTOR MAGNETS

DIMENSIONS AND SPECIFICATIONS

Type

KMM - Linear motor magnet

KMM□□**S** - □□□□

□□

Magnet size

Size:

71 - KMM71S
73 - KMM73S
75 - KMM75S
77 - KMM77S
78 - KMM78S
79 - KMM79S
80 - KMM80S
89 - KMM89S
90 - KMM90S
91 - KMM91S
92 - KMM92S
93 - KMM93S
95 - KMM95S
97 - KMM97S
98 - KMM98S
99 - KMM99S

□□□□

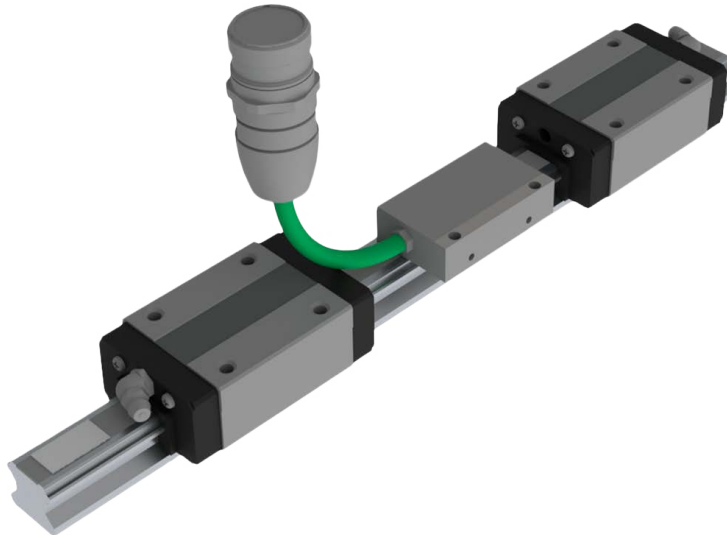
Magnet length

Length:

KMM71S	[0064 - 64mm	KMM91S	[0066 - 66mm
]	0128 - 128mm]	0099 - 99mm
KMM73S	[0096 - 96mm	KMM92S	[0264 - 264mm
]	0144 - 144mm]	0072 - 72mm
KMM75S	[0384 - 384mm	KMM93S	[0120 - 120mm
]	0192 - 192mm]	0090 - 90mm
KMM77S	[0288 - 288mm	KMM95S	[0120 - 120mm
]	0192 - 192mm]	0150 - 150mm
KMM78S	[0288 - 288mm	KMM97S	[0390 - 390mm
]	0192 - 192mm]	0126 - 126mm
KMM79S	[0288 - 288mm	KMM98S	[0168 - 168mm
]	0192 - 192mm]	0210 - 210mm
KMM80S	[0546 - 546mm	KMM99S	[0144 - 144mm
]	0192 - 192mm]	0171 - 171mm
KMM89S	[0144 - 144mm	KMM90S	[0456 - 456mm
]	0288 - 288mm]	0140 - 140mm
]	0384 - 384mm]	0210 - 210mm
KMM90S	[0115 - 115mm	KMM97S	[0420 - 420mm
]	0264 - 264mm]	0114 - 114mm
]	0072 - 72mm]	0171 - 171mm
KMM91S	[0096 - 96mm	KMM98S	[0456 - 456mm
]	0144 - 144mm]	0140 - 140mm
]	0144 - 144mm]	0210 - 210mm

KEC00S INCREMENTAL ENCODER

TECHNICAL SPECIFICATIONS



Inductive measuring systems

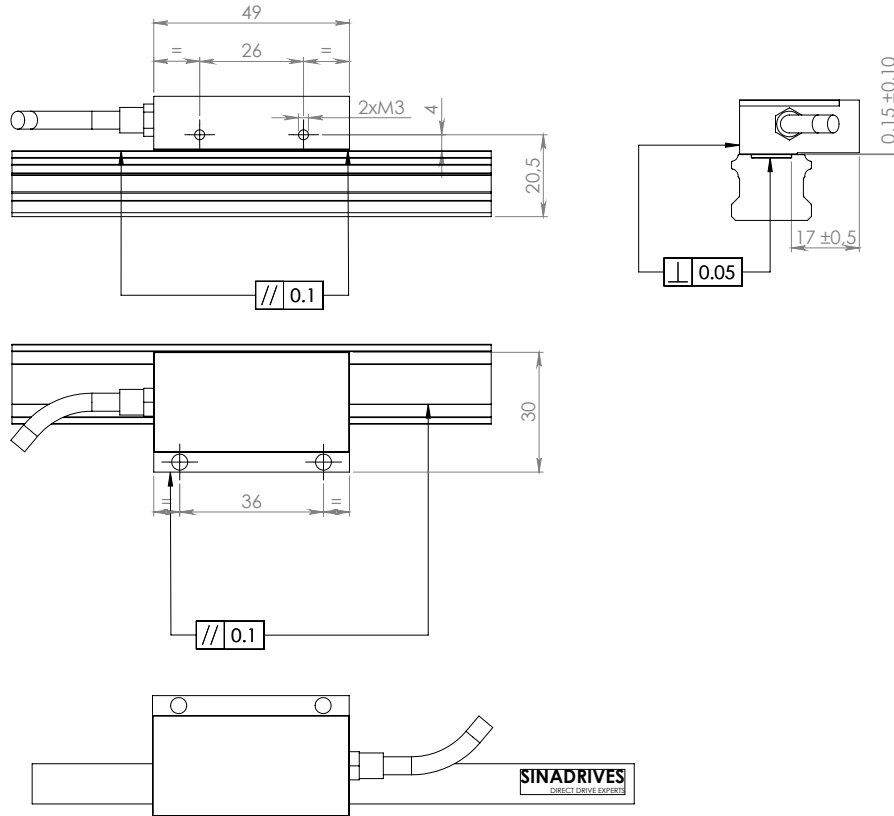
Inductive measuring systems are particularly suitable for applications with linear axes. Due to its inductive measuring system, this system offers great reliability and resistance to dust, oils, and even wood chips. The electromagnetic fields do not affect correct operation of the measuring system. The special properties of these measuring systems are therefore very suitable for use with direct drives and linear motors.

Magnetic measuring systems

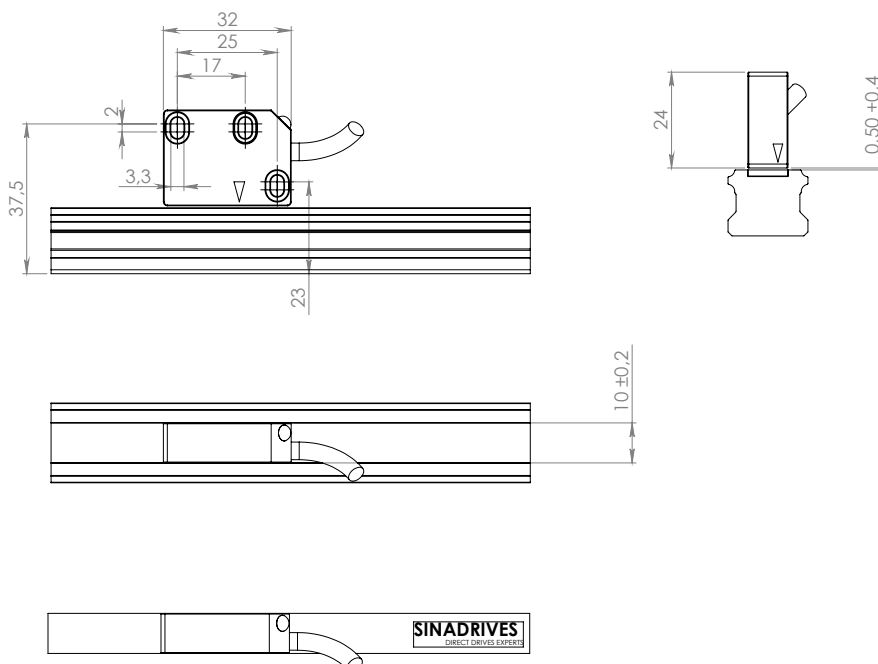
Magnetic encoders provide excellent performance in dusty and contaminated environments. Due to the greater tolerance between encoder and measuring tape, this encoder is particularly suitable for long measurements.

	KEC00S - 0A	KEC00S - 2R
Measuring principle	Inductive	Magnetic
Maximum length	Up to 100 m	Up to 100 m
Resistance to dirt, oil, water, coolant and swarf	Very high	Very high
Resistance to electromagnetic interference and magnetic fields	Very high	Gering
Repeatability of the measuring system	+/- 5 µm	+/- 20 µm
Reading head output / Measuring system	1 Vss / 40 µm (SIN/COS) TTL / 1 µm	1 Vss / 2000 µm (SIN/COS) TTL / 1 µm

KEC00S - 0A INCREMENTAL ENCODER TECHNICAL SPECIFICATIONS

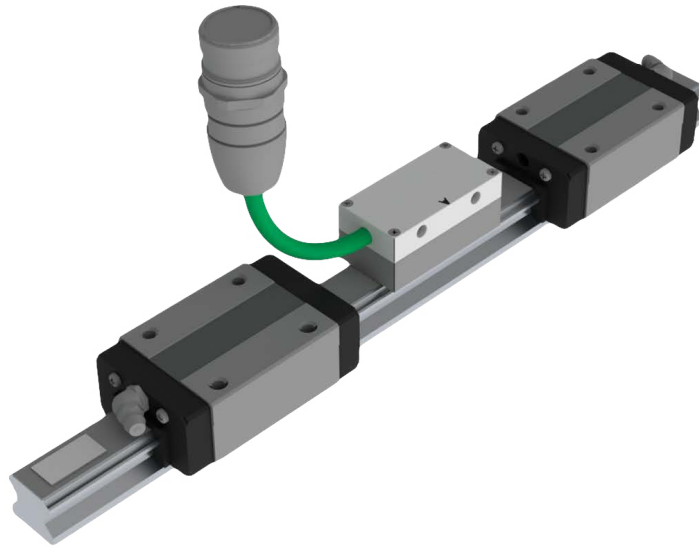


KEC00S - 2R INCREMENTAL ENCODER TECHNICAL SPECIFICATIONS



KEC03S ABSOLUTE ENCODER

TECHNICAL SPECIFICATIONS



Inductive measuring systems

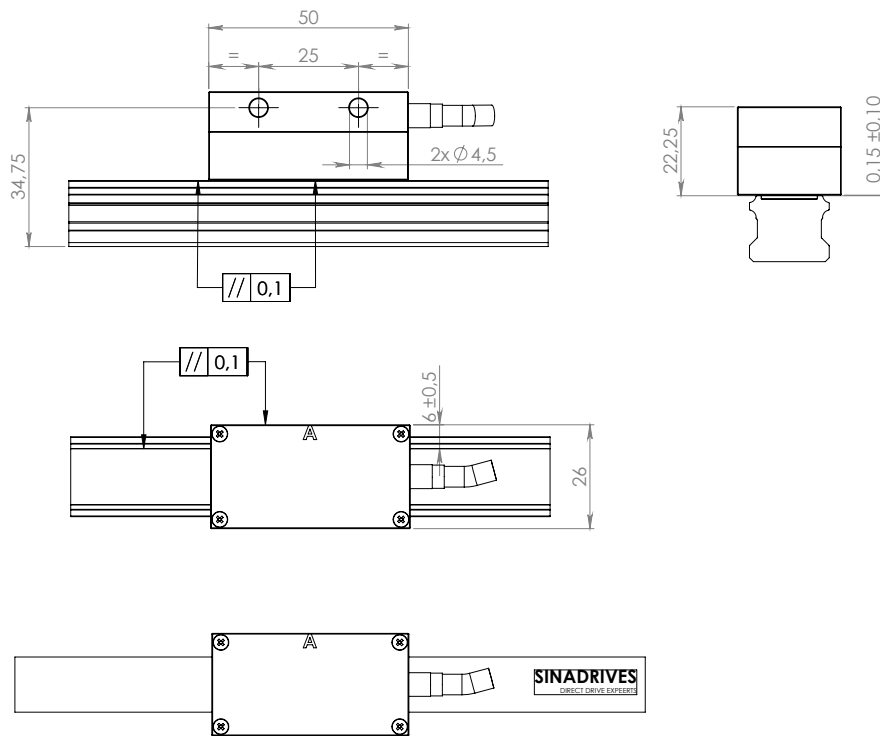
Inductive measuring systems are particularly suitable for applications with linear axes. Due to its inductive measuring system, this system offers great reliability and resistance to dust, oils, and even wood chips. The electromagnetic fields do not affect correct operation of the measuring system. The special properties of these measuring systems are therefore very suitable for use with direct drives and linear motors.

Magnetic measuring systems

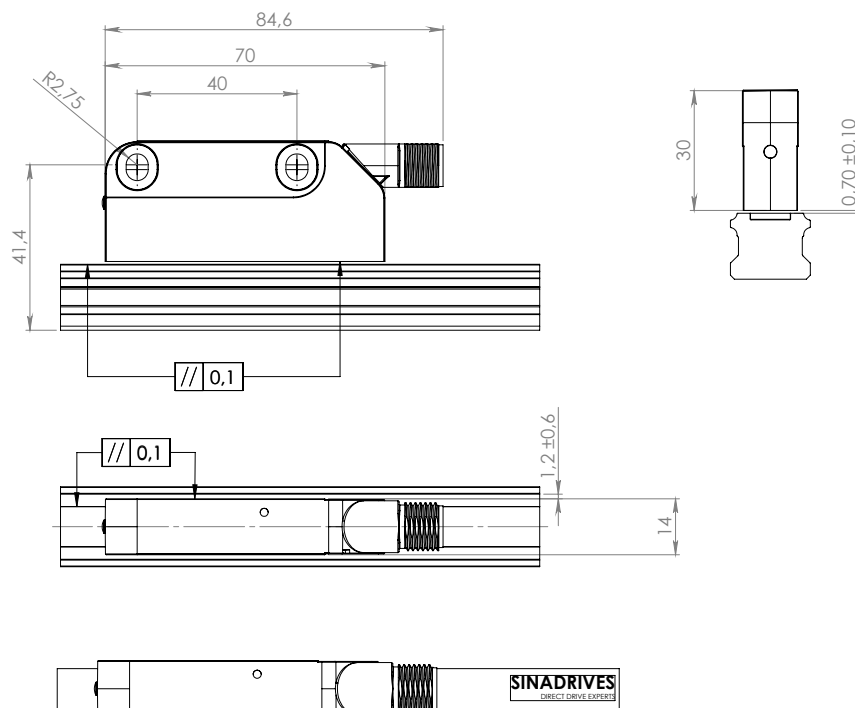
Magnetic encoders provide excellent performance in dusty and contaminated environments. Due to the greater tolerance between encoder and measuring tape, this encoder is particularly suitable for long measurements.

	KEC03S - 3A	KEC03S - 5S
Measuring principle	Inductive	Magnetic
Maximum length	Up to 32 m	Up to 16 m
Resistance to dirt, oil, water, coolant and swarf	Very high	Very high
Resistance to electromagnetic interference and magnetic fields	Very high	Low
Repeatability of the measuring system	+/- 5 µm o +/- 10 µm	+/- 20 µm
Resolution of the measuring system	Until 100 nm	Until 1 µm
Reading head output / Measuring system	EnDat 2.2 EnDat 2.2 + Safety DriveCliq + Safety SSI + 1 Vss Fanuc Mitsubishi Biss/C	Hiperface Hiperface DSL

KEC03S - 3A INCREMENTAL ENCODER TECHNICAL SPECIFICATIONS



KEC03S - 5S INCREMENTAL ENCODER TECHNICAL SPECIFICATIONS



KEC ORDER CODE

Type

KEC - Measuring systems read head.

KEC - [] [] [] [] [] - [] [] - [] [] []

Encoder

Technology:

- 0A** - Inductive incremental
- 2R** - Magnetic incremental
- 3A** - Inductive absolute
- 5S** - Magnetic absolute
- XXXXX** - Without encoder

Reading head output:

* Incremental:

- 0** - 1 Vpp
- 4** - TTL

* Absolute:

- E** - Endat 2.2
- B** - Biss/C
- D** - Drivecliq
- F** - Fanuc
- H** - Hiperface
- L** - DSL
- M** - Mitsubishi
- P** - Panasonic
- S** - SSI

Connectors

Typ²⁾:

- 00A** - Side connector Y-TEC base
- 00M** - Side connector AMP
- 00H** - Stecker M12 Hiperface
- 01A** - Side connector M23
- 04A** - Cable with connector M23
- 05A** - Cable without connector
- 06A** - Cable with connector Y-TEC
- 42S** - Side connectors SUB - D 9/2 (only for 2R)

Cable

Cable length in cm

Max. cable length 100 cm

Measuring system:

- 4C** - 40 µm
- 1U** - 1 µm
- 2M** - 2 mm
- 2H** - 0,25 µm
- 1H** - 0,1 µm
- 1S** - 0,1 µm + Functional safety
- 1Y** - 1 µm + Functional safety

¹⁾ Total length of the tape measure

²⁾ On request

KER ORDER CODE

Type

KER - Length measuring system scale

KER□□S - □□□□□

□□

Encoder

Technology:

- 0A - Inductive incremental
- 2R - Magnetic incremental
- 3A - Inductive absolute
- 5S - Magnetic absolute

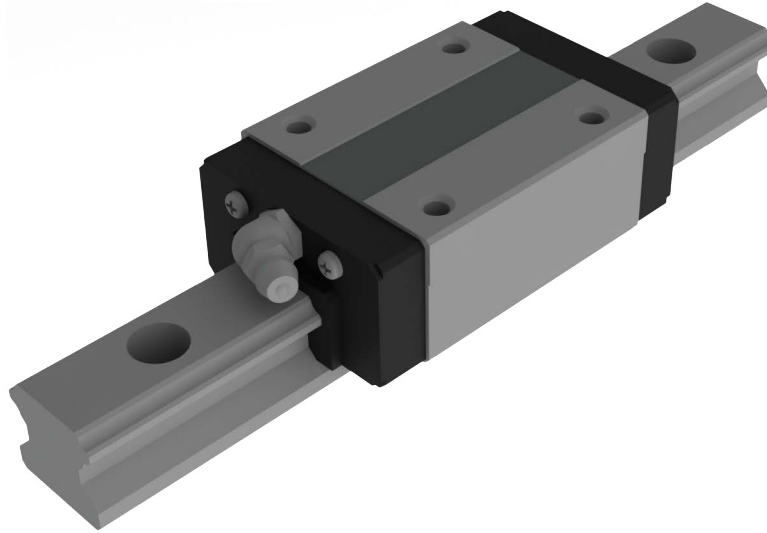
Total length of the tape measure (mm) ¹⁾

¹⁾ Total length of the tape measure

²⁾ On request

HSV-R SERIES - LINEAR GUIDE

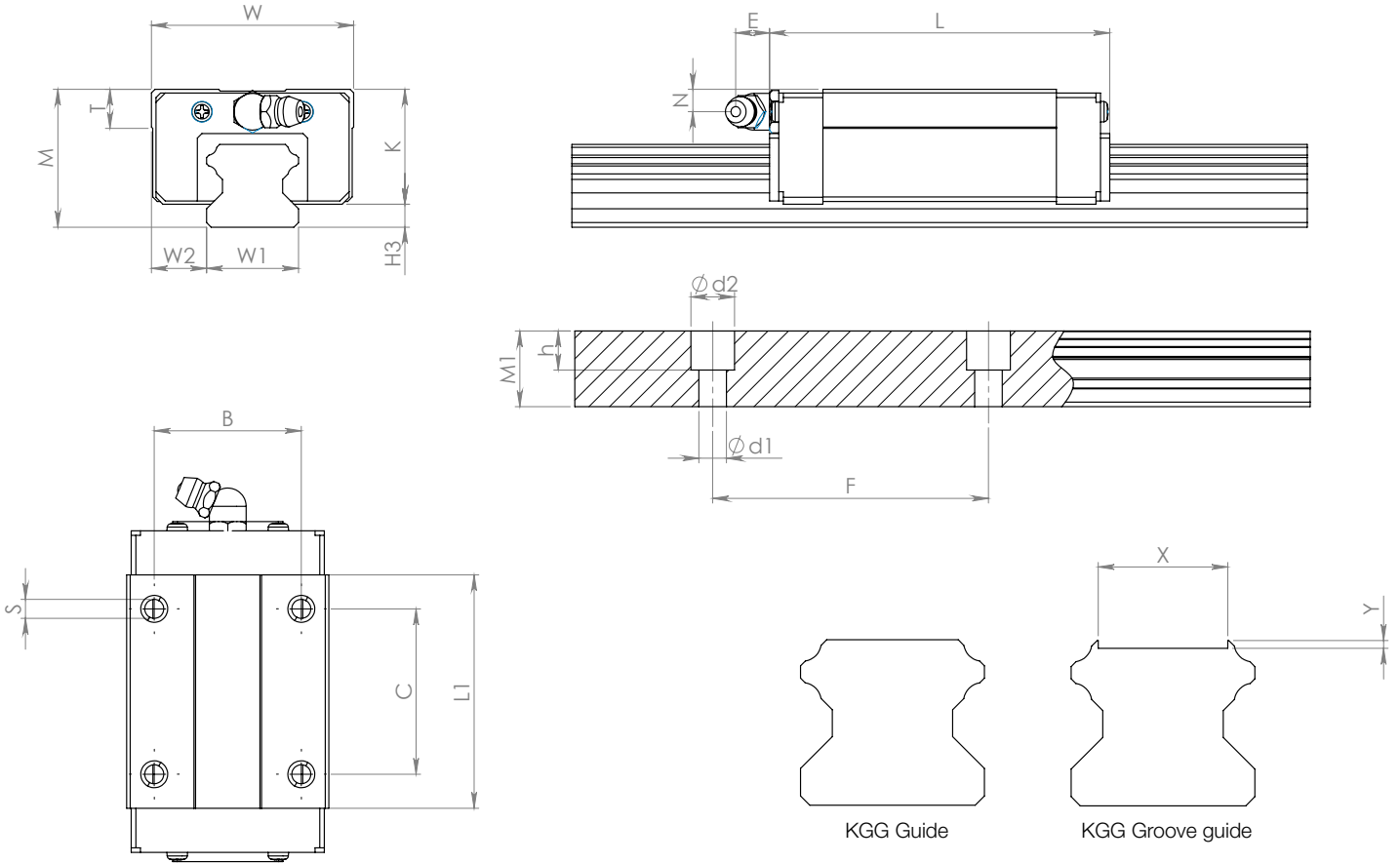
DIMENSIONS AND SPECIFICATIONS



Model	Outer dimensions			Block dimensions										Basic load rating		Mass Kg	H ₃
	Height M	Width W	Length L	W ₂	B	C	Sxℓ	L ₁	T	K	N	E	Grease nipple	C [kN]	C ₀ [kN]		
HSV 15R	28	34	56.6	9.5	26	26	M4x5	38.8	6	23.8	8.3	5.5	PB1021B	8.33	13.5	0.18	4.2
HSV 20R	30	44	74	12	32	36	M5x6	50.8	8	25	5	12	B-M6F	13.8	23.8	0.25	5
HSV 25R	40	48	83.1	12.5	35	35	M6x8	59.5	9	33.5	10	12	B-M6F	19.9	34.4	0.54	6.5
HSV 30R	45	60	98	16	40	40	M8x10	70.4	9	37	10	12	B-M6F	28	46.8	0.9	8
HSV 35R	55	70	109.4	18	50	50	M8x12	80.4	12	45.6	15	12	B-M6F	37.3	61.1	1.5	9.4
HSV 45R	70	86	139	20.5	60	60	M10x17	98	15	58.5	20	16	B-R1/8	60	95.6	2.6	11.5

Model	Rail dimensions						Static permissible moment [kNm] ³					Weight	
	Width W ₁ 0 -0,05	W ₂	Height M ₁	Pitch F	d ₁ x d ₂ x h	Length Max ⁻²	M _A		M _B		M _C	Guide carriage [kg]	Guide rail [kg/m]
							1 Block	2 Block	1 Block	2 Block	1 Block		
HSV 15R	15	9,5	15	60	4.5x7.5x5.3	3000	0.0805	0.457	0.0805	0.457	0.0844	0,18	1,5
HSV 20R	20	12	18	60	6x9.5x8.5	3000	0.19	1.04	0.19	1.04	0.201	0,25	2,3
HSV 25R	23	12,5	22	60	7x11x9	3000	0.307	1.71	0.307	1.71	0.344	0,54	3,3
HSV 30R	28	16	26	80	9x14x12	3000	0.524	2.7	0.524	2.7	0.562	0,9	4,8
HSV 35R	34	18	29	80	9x14x12	3000	0.782	3.93	0.782	3.93	0.905	1,5	6,6
HSV 45R	45	20,5	38	105	14x20x17	3000	1.42	7.92	1.42	7.92	1.83	2,6	11

HSV-R SERIES - LINEAR GUIDE DIMENSIONS AND SPECIFICATIONS

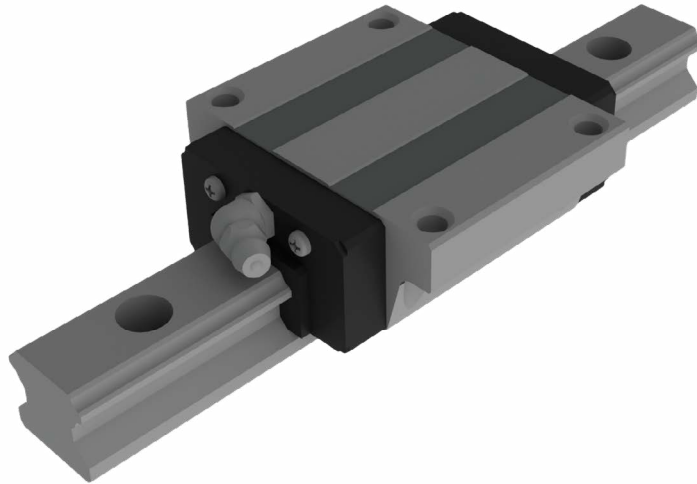


Groove dimensions

SIZE	10x0.85	14x0.85	10x1.65
15	x	-	-
20	x	x	x
25	x	x	x
30	-	x	-
35	-	x	-
45	-	x	-

HSV-C SERIES - LINEAR GUIDE

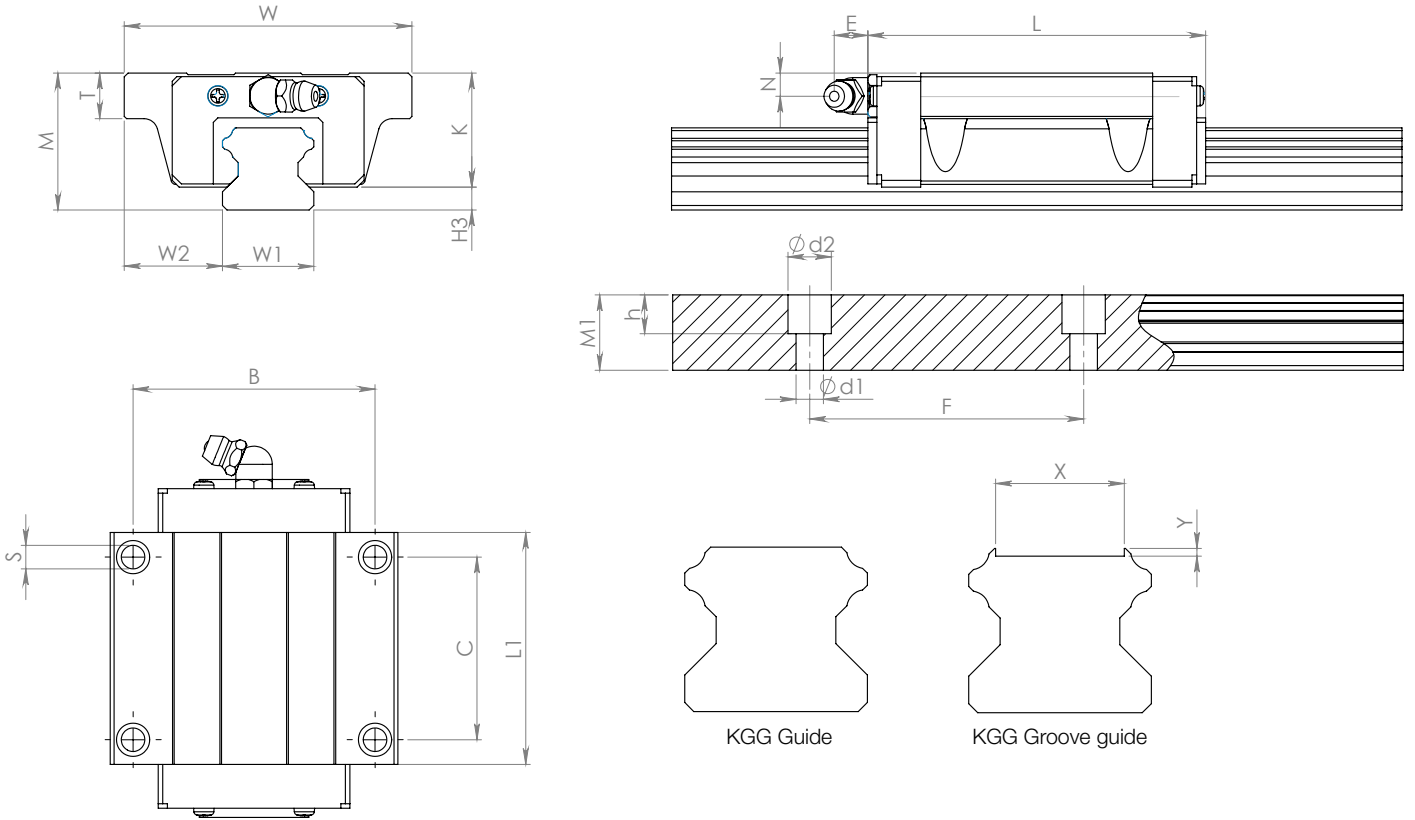
DIMENSIONS AND SPECIFICATIONS



Model	Outer dimensions			Block dimensions									Basic load rating		H ₃
	Height M	Width W	Length L	B	C	S	L ₁	T	K	N	E	Grease nipple	C [kN]	C ₀ [kN]	
HSV 15C	24	47	56.6	26	26	M5	38,8	6	23,8	8,3	5,5	PB1021B	8,33	13,5	4,2
HSV 20C	30	63	74	32	36	M6	50,8	8	25	5	12	B-M6F	13,8	23,8	5
HSV 25C	36	70	83.1	35	35	M8	59,5	9	33,5	10	12	B-M6F	19,9	34,4	6,5
HSV 30C	42	90	98	40	40	M10	70,4	9	37	10	12	B-M6F	28	46,8	8
HSV 35C	48	100	109.4	50	50	M10	80,4	12	45,6	15	12	B-M6F	37,3	71,1	9,4
HSV 45C	60	120	139	60	60	M12	98	15	58,5	20	16	B-R1/8	60	95,6	11,5

Model	Rail dimensions						Static permissible moment [kNm] ³						Weight	
	Width W ₁ 0 -0.05	W ₂	Height M ₁	Pitch F	d ₁ x d ₂ x h	Length Max ²	M _A		M _B		M _C	Guide carriage [kg]	Guide rail [kg/m]	
							1 Block	2 Block	1 Block	2 Block	1 Block			
HSV 15C	15	16	13	60	4,5x7,5x5,3	3000	0,175	0,898	0,175	0,898	0,16	0,23	1,3	
HSV 20C	20	21,5	16,5	60	6x9,5x8,5	3000	0,334	1,75	0,334	1,75	0,361	0,46	2,3	
HSV 25C	23	23,5	20	60	7x11x9	3000	0,566	2,75	0,566	2,75	0,563	0,72	3,2	
HSV 30C	28	31	23	80	9x14x12	3000	0,786	4,08	0,786	4,08	0,865	1,34	4,5	
HSV 35C	34	33	26	80	9x14x12	3000	1,38	6,76	1,38	6,76	1,53	1,9	6,2	
HSV 45C	45	37,5	32	105	14x20x17	3090	2,05	10,1	2,05	10,1	2,68	3,24	10,4	

HSV-C SERIES - LINEAR GUIDE DIMENSIONS AND SPECIFICATIONS

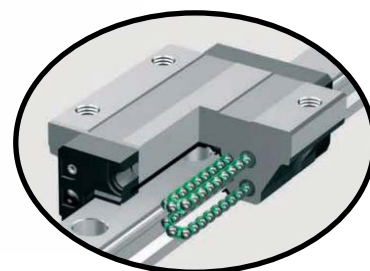
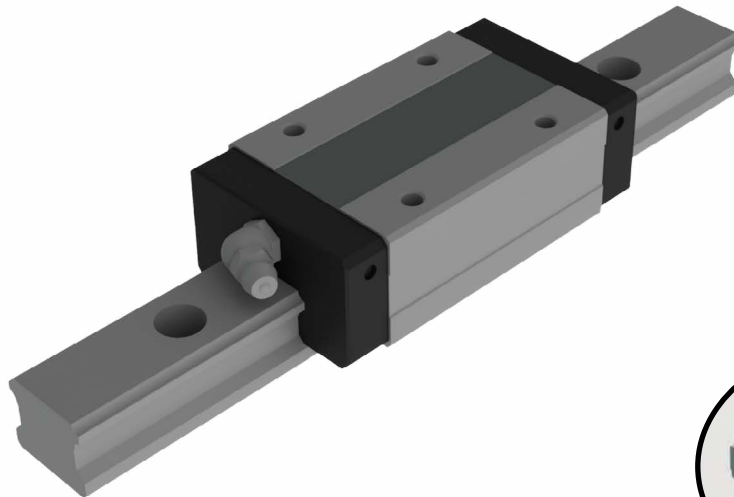


Groove dimensions

SIZE	10x0.85	14x0.85	10x1.65
15	x	-	-
20	x	x	x
25	x	x	x
30	-	x	-
35	-	x	-
45	-	x	-

SHS-V SERIES - LINEAR GUIDE

DIMENSIONS AND SPECIFICATIONS

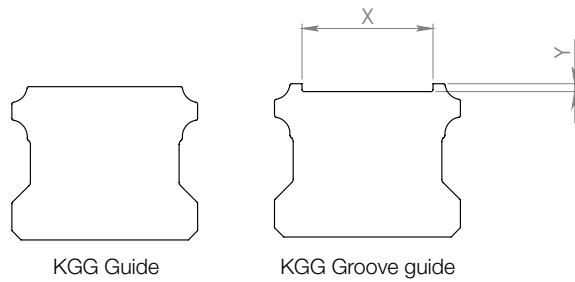
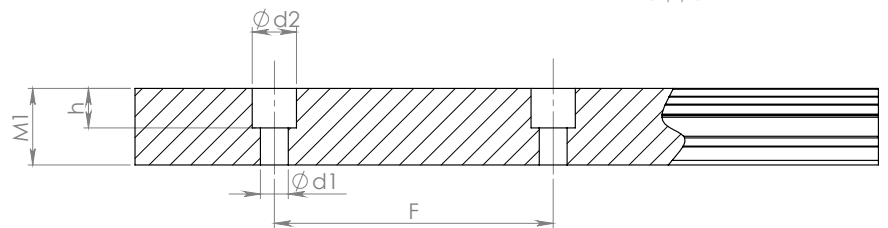
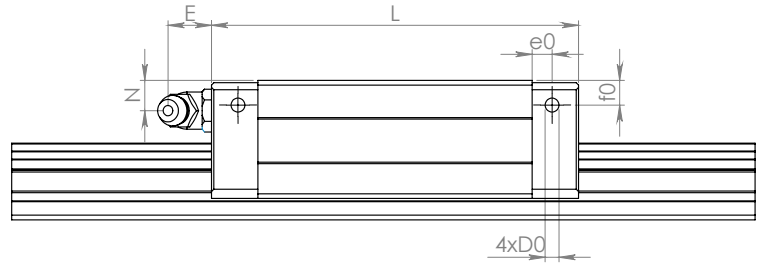
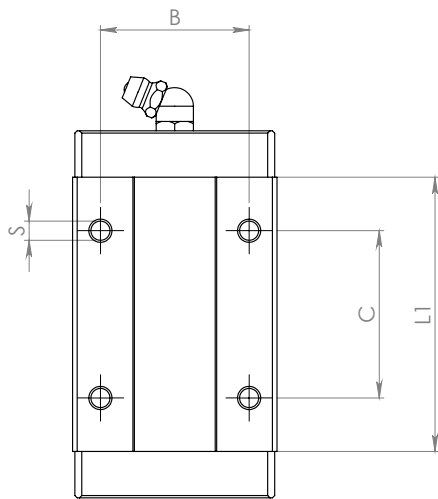
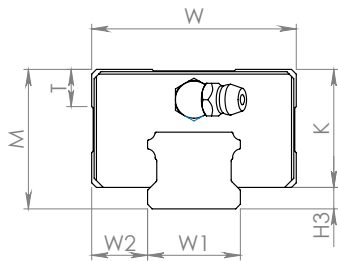


Ball bearing carriage

Model	Outer dimensions			Block dimensions									Pilot hole for side nipple			Basic load rating	
	Height M	Width W	Length L	B	C	Sxℓ	L ₁	T	K	N	E	Grease nipple	e ₀	f ₀	D ₀	C [kN]	C ₀ [kN]
SHS 15V	24	34	64.4	26	26	M4x4	48	5.9	21	5.5	5.5	PB1021B	4	4	3	14.2	24.2
SHS 20V	30	44	79	32	36	M5x5	59	8	25.4	6.5	12	B-M6F	4.3	5.3	3	22.3	38.4
SHS 25V	36	48	92	35	35	M6x6.5	71	8	30.2	7.5	12	B-M6F	6	5.5	3	31.7	52.4
SHS 30V	42	60	106	40	40	M8x8	80	8	35	8	12	B-M6F	5.5	6	5.2	44.8	66.6
SHS 35V	48	70	122	50	50	M8x10	93	14.7	40.5	8	12	B-M6F	6.5	5.5	5.2	62.3	96.6
SHS 45V	60	86	140	60	60	M10x15	106	14.9	51.1	10.5	16	B-PT1/8	8	8	5.2	82.8	126

Model	H ₃	Rail dimensions						Static permissible moment [kNm] ⁹					Weight	
		Width W ₀ -0.05	W ₂	Height M ₁	Pitch F	d ₁ x d ₂ x h	Length Max ²	M _A		M _B		M _C	Guide carriage [kg]	Guide rail [kg/m]
								1 Block	2 Block	1 Block	2 Block	1 Block		
SHS 15V	3	15	9.5	13	60	4.5x7.5x5.3	2500	0.175	0.898	0.175	0.898	0.16	0.19	1.3
SHS 20V	4.6	20	12	16.5	60	6x9.5x8.5	3000	0.334	1.75	0.334	1.75	0.361	0.35	2.3
SHS 25V	5.8	23	12.5	20	60	7x11x9	3000	0.566	2.75	0.566	2.75	0.563	0.54	3.2
SHS 30V	7	28	16	23	80	9x14x12	3000	0.786	4.08	0.786	4.08	0.865	0.94	4.5
SHS 35V	7.5	34	18	26	80	9x14x12	3000	1.38	6.76	1.38	6.76	1.53	1.4	6.2
SHS 45V	8.9	45	20.5	32	105	14x20x17	3090	2.05	10.1	2.05	10.1	2.68	2.54	10.4

SHS-V SERIES - LINEAR GUIDE DIMENSIONS AND SPECIFICATIONS

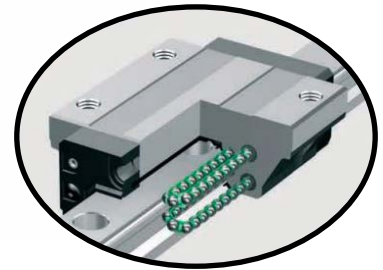
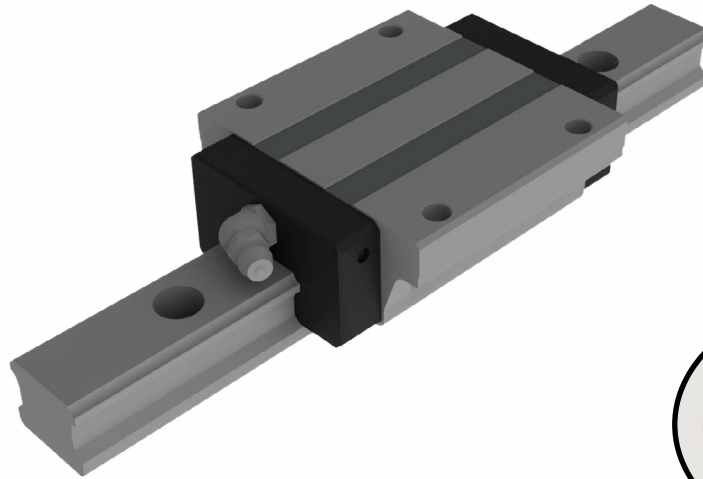


Groove dimensions

SIZE	10x0.85	14x0.85	10x1.65
15	x	-	-
20	x	x	x
25	x	x	x
30	-	x	-
35	-	x	-
45	-	x	-

SHS-C SERIES - LINEAR GUIDE

DIMENSIONS AND SPECIFICATIONS

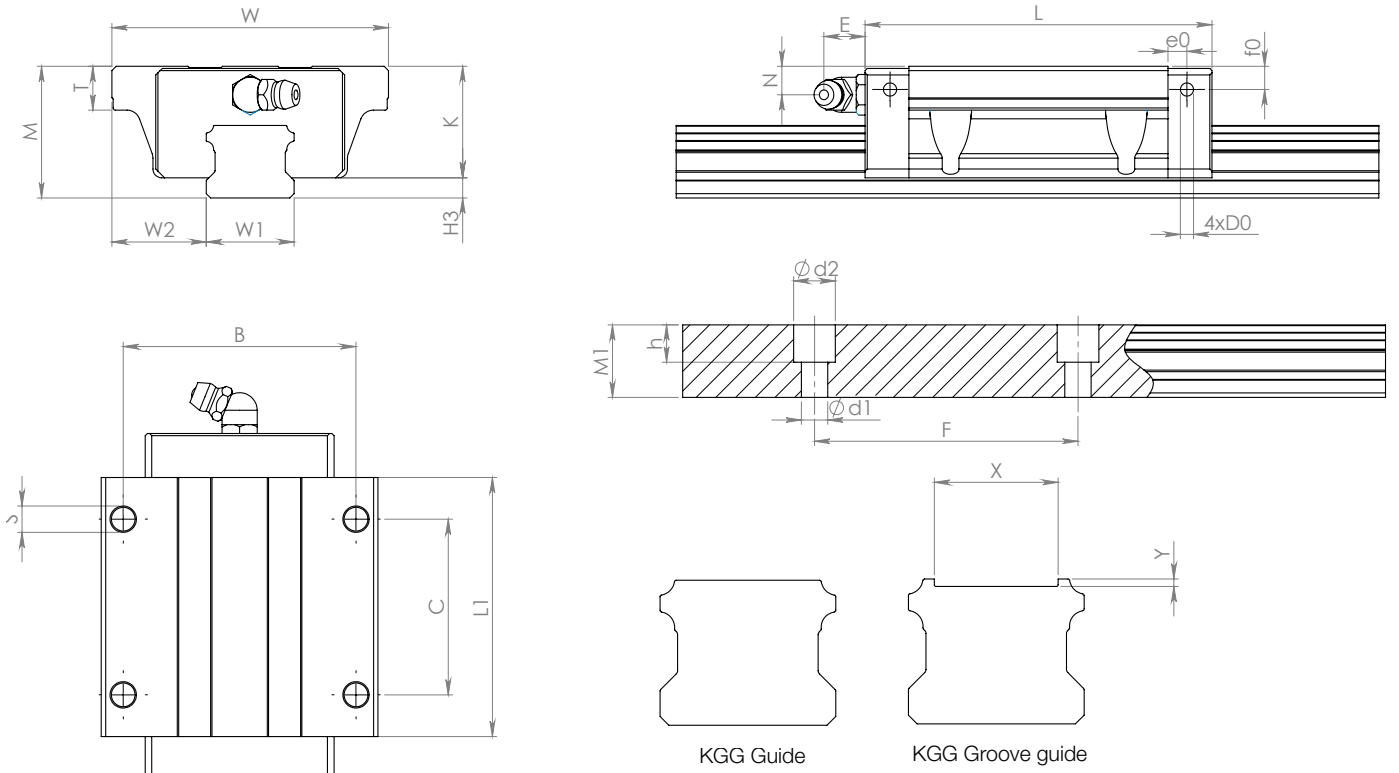


Ball bearing carriage

Model	Outer dimensions			Block dimensions											Pilot hole for side nipple			Basic load rating	
	Height M	Width W	Length L	B	C	S	H	L ₁	T	T ₁	K	N	E	Grease nipple	e ₀	f ₀	D ₀	C [kN]	C ₀ [kN]
SHS 15C	24	47	64,4	38	30	M5	4.4	48	5.9	8	21	5.5	5.5	PB1021B	4	4	3	14.2	24.2
SHS 20C	30	63	79	53	40	M6	5.4	59	7.2	10	25.4	6.5	12	B-M6F	4.3	5.3	3	22.3	38.4
SHS 25C	36	70	92	57	45	M8	6.8	71	9.1	12	30.2	7.5	12	B-M6F	6	5.5	3	31.7	52.4
SHS 30C	42	90	106	72	52	M10	8.5	80	11.5	15	35	8	12	B-M6F	5.5	6	5.2	44.8	66.6
SHS 35C	48	100	122	82	62	M10	8.5	93	11.5	15	40.5	8	12	B-M6F	6.5	5.5	5.2	62.3	96.6
SHS 45C	60	120	140	100	80	M12	10.5	106	14.1	18	51.1	10.5	16	B-PT1/8	8	8	5.2	82.8	126

Model	H ₃	Rail dimensions						Static permissible moment [kNm] ³						Weight	
		Width W ₀ -0,05	W ₂	Height M ₁	Pitch F	d ₁ x d ₂ x h	Length Max ²	M _A		M _B		M _C	Guide carriage [kg]	Guide rail [kg/m]	
								1 Block	2 Block	1 Block	2 Block	1 Block			
SHS 15C	3	15	16	13	60	4.5x7.5x5.3	2500	0.175	0.898	0.175	0.898	0.16	0.23	1.3	
SHS 20C	4.6	20	21.5	16.5	60	6x9.5x8.5	3000	0.334	1.75	0.334	1.75	0.361	0.46	2.3	
SHS 25C	5.8	23	23.5	20	60	7x11x9	3000	0.566	2.75	0.566	2.75	0.563	0.72	3.2	
SHS 30C	7	28	31	23	80	9x14x12	3000	0.786	4.08	0.786	4.08	0.865	1.34	4.5	
SHS 35C	7.5	34	33	26	80	9x14x12	3000	1.38	6.76	1.38	6.76	1.53	1.9	6.2	
SHS 45C	8.9	45	37.5	32	105	14x20x17	3090	2.05	10.1	2.05	10.1	2.68	3.24	10.4	

SHS-C SERIES - LINEAR GUIDE DIMENSIONS AND SPECIFICATIONS



Groove dimensions

SIZE	10x0.85	14x0.85	10x1.65
15	x	-	-
20	x	x	x
25	x	x	x
30	-	x	-
35	-	x	-
45	-	x	-

KGG & KGF ORDER CODE

Type

KG - Linear guide

KG□□□H - □□□ - □□□□□ - E1□□E2□□

□

Linear guide model

G - Linear guide without groove

F - Linearführung with groove

□□

Guide size

15 - Size 15

20 - Size 20

25 - Size 25

30 - Size 30

35 - Size 35

45 - Size 45

Serie

HSV - Serie HSV

SHS - Serie SHS

Carriage model

Length in mm

□□

E1 and E2

E1 in mm

□□

E2 in mm

KGP ORDER CODE

Type

KG - Guide carriage

KGP□□**H** - □□□ - □ - □□ - □□

□□

Guide Size

- 15 - Size 15
- 20 - Size 20
- 25 - Size 25
- 30 - Size 30
- 35 - Size 35
- 45 - Size 45

Block type

- C
- V
- R

Preload

- V1

Wiper

- SS

Serie

- HSV - Serie HSV
- SHS - Serie SHS

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Direct Drive technology
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