

## KMC79S SERIES - IRON CORE LINEAR MOTOR

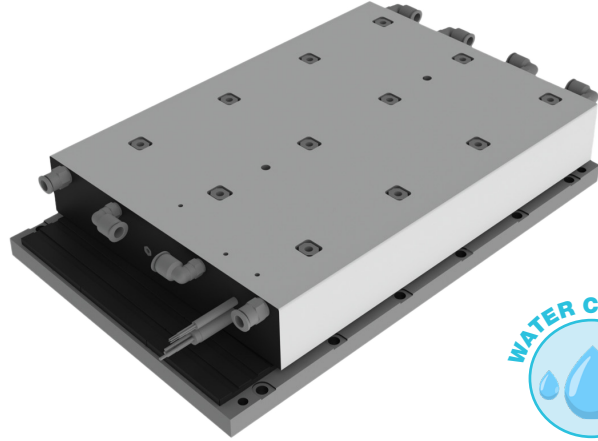
### DIMENSIONS AND SPECIFICATIONS

#### Magnet plate dimensions

Code	KMM790192	KMM790288
Le (mm)	192	288
M5 bolts	8	12
Mass (kg/m)	12	
<i>Magnet plates can be butted together.</i>		

#### Water cooling

All KMC79S motors feature integrated cooling channels that allow for the easy setup of a liquid cooled system, at no additional cost.



Parameter		Remarks	Sym	Unit	KMC79S												
					II27N	II27H	II34N	II34H	II41N	II41H	II54N	II54H	II68N	II68H	II10N	II10H	
Performance	Winding type				3-phase synchronous Iron core, 380 V <sub>ac rms</sub> (600V <sub>dc</sub> )												
	Motor type, max voltage ph-ph				3-phase synchronous Iron core, 380 V <sub>ac rms</sub> (600V <sub>dc</sub> )												
	Ultimate force @ 10°C/s increase	Magnet @ 25°C	F <sub>u</sub>	N	2700		3375		4050		5400		6750		10125		
	Peak force @ 6°C/s increase	Magnet @ 25°C	F <sub>p</sub>	N	2400		3000		3600		4800		6000		9000		
	Continuous force watercooled**	Coils @ 110°C	F <sub>cw</sub>	N	1500		1950		2340		3000		3900		5850		
	Continuous force aircooled*	Coils @ 110°C	F <sub>c</sub>	N	1200		1500		1800		2400		3000		4500		
	Maximum speed**	@ 600V	V <sub>max</sub>	m/s	2	4	1.5	4	2	4	2	4	1.5	4	1.5	4	
	Motor force constant	Mount. sfc. @ 20°C	K	N/A <sub>rms</sub>	279	139.5	336	139.5	279	135	279	13.5	336	139.5	336	139.5	
Motor constant	Coils @ 25°C	S	N <sup>2</sup> /W	2864		3580		4296		5728		7160		10740			
Electrical	Ultimate current	Magnet @ 25°C	i <sub>u</sub>	A <sub>rms</sub>	13.1	26	13.5	33	20	41	27	52	28	66	41	98	
	Peak current	Magnet @ 25°C	I <sub>p</sub>	A <sub>rms</sub>	10	20	11	25	15	31	20	40	21	50	31	75	
	Continuous current water cooled	Coils @ 110°C	I <sub>cw</sub>	A <sub>rms</sub>	5.5	11	6	14	8	17	11	22	12	29	18	42	
	Continuous current air cooled	Coils @ 110°C	I <sub>c</sub>	A <sub>rms</sub>	4.3	9	4.3	11	6.5	13.4	9	18	9	22	13.4	32	
	Back EMF Phase-Phase <sub>peak</sub>	Phase-Phase peak	B <sub>emf</sub>	V/m/s	228	114	274	114	228	110	228	114	274	114	274	114	
	Resistance per phase	Coils @ 25°C	R <sub>ph</sub>	Ω	9.1	2.27	10.8	1.82	6.06	1.45	4.54	1.14	5.4	0.91	3.61	0.61	
	Induction per phase	l < 0.63 lp	L <sub>ph</sub>	mH	77.35	19	92	15	52	12	39	10	46	8	31	5	
	Electrical time constant	Coils @ 25°C	t <sub>e</sub>	ms	8.5												
Thermal	Max. continuous power loss	All coils	P <sub>c</sub>	W	713		891		1011		1347		1684		2527		
	Thermal resistance	Coils to mount. sfc.	R <sub>th</sub>	°C/W	0.13		0.12		0.11		0.09		0.07		0.03		
	Watercooling flow	for ΔT=3K	Ow	l/min	3.1		4		4.8		6.2		8		12		
	Temperature cut-off / sensor				PTC 1kΩ / KTY 83-122												
Mechanical	Coil unit weight	ex. cables	M	kg	7		9		12		16		18		27		
	Coil unit length	ex. cables	L	mm	248		296		336		440		568		840		
	Motor attraction force	rms @ 0 A	F <sub>a</sub>	N	5100		6225		7350		6800		12450		18675		
	Magnet pitch NN		t	mm	24												
	Cable type (power)	Length 3 m	d	mm(AWG)	10.1 (14)										12.1 (11)		14.7(9)
	Cable Type (sensor)	Length 3 m	d	mm (AWG)	4,9 (26)												
	Cable life	Minimum	d	Cycles	5.000.000 cycles										3-5millions cycles		
	Bending radius static	Minimum		mm	4x cable diameter										5x cable diameter		
Bending radius dynamic	Minimum		mm	7,5x cable diameter										10x cable diameter			

\* These values are only applicable when the mounting surface is at 20°C and the motor is driven at maximum continuous current. If these values differ in your application, please check our simulation tool.

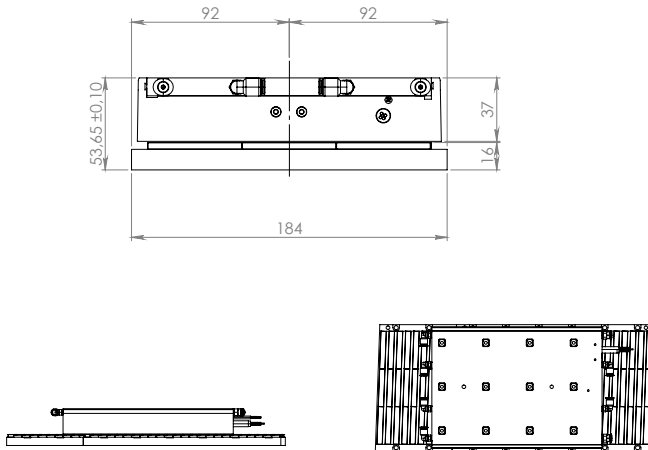
\*\* Actual values depend on bus voltage. Please check the F/v diagram in our simulation tool.

\*\*\* Depending on bending radius, velocity and acceleration.

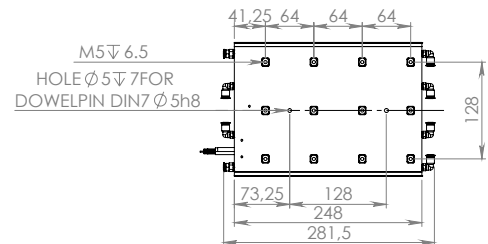
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## DIMENSIONS AND SPECIFICATIONS

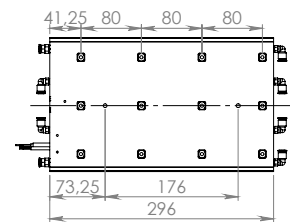
### MAGNET PLATES



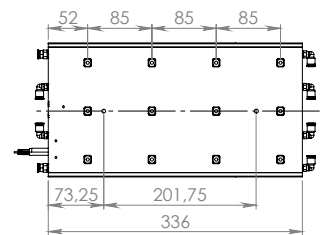
### KMC79S-II27N / II27H



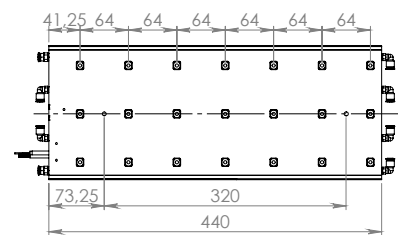
### KMC79S-II34N / II34H



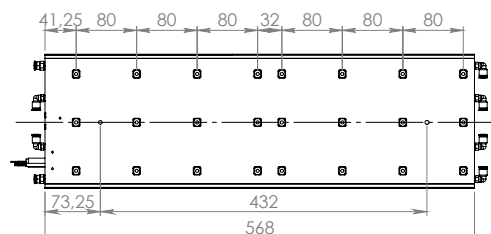
### KMC79S-II41N / II41H



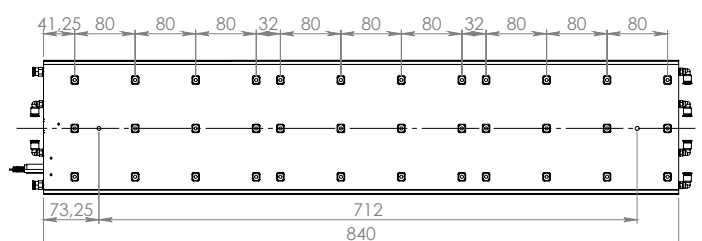
### KMC79S-II54N / II54H



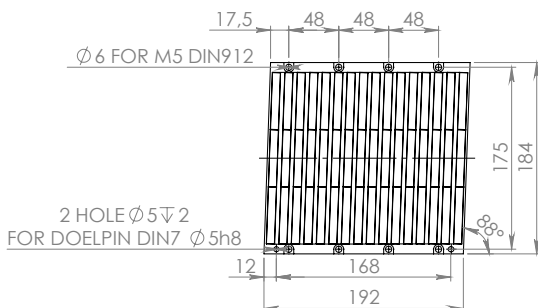
### KMC79S-II68N / II68H



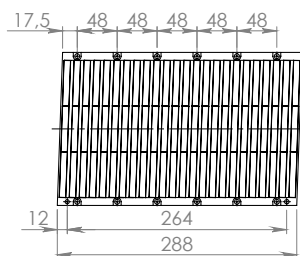
### KMC79S-II10N / II10H



### KMM790192



### KMM790288



Mounting instructions and flatness or parallelism requirements can be found in the iron core installation manual. CAD files, 3D models and the manual can be downloaded from our website.  
\* All sizes are in mm